

Table of Contents
SEG Lightbox Assembly
Tools & Equipment Needed

Electrical Drops – Page 8

Page 2

- Page 3

Page 7

Flooring – Page 9

Green Section – Page 10

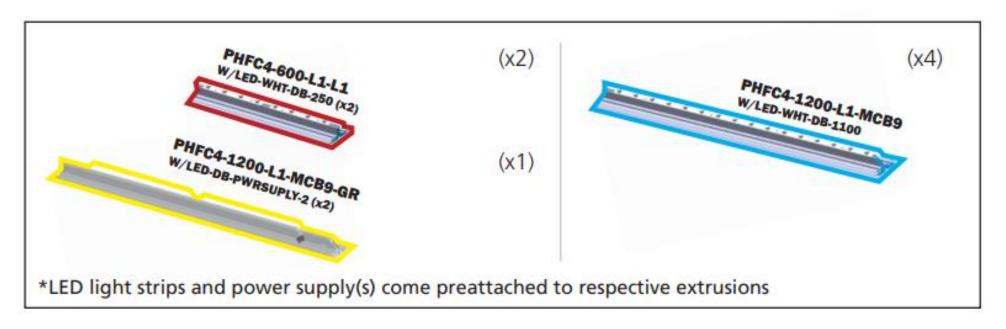
Red Section – Page 13

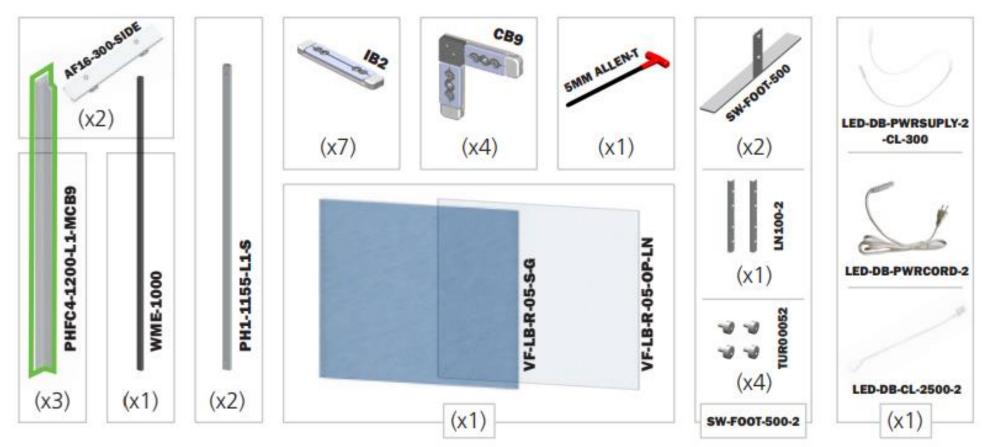
Blue Section – Page 15

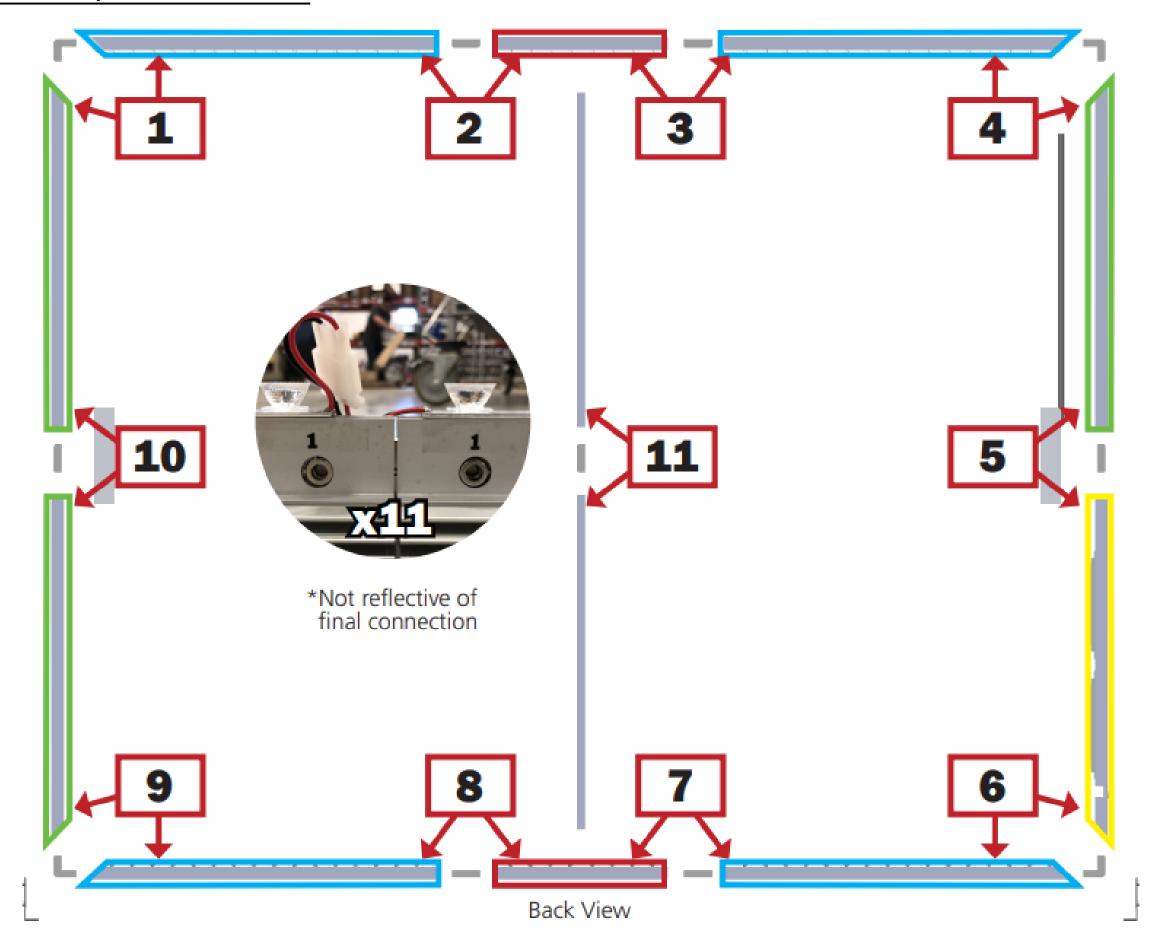
Final Touches – Page 18

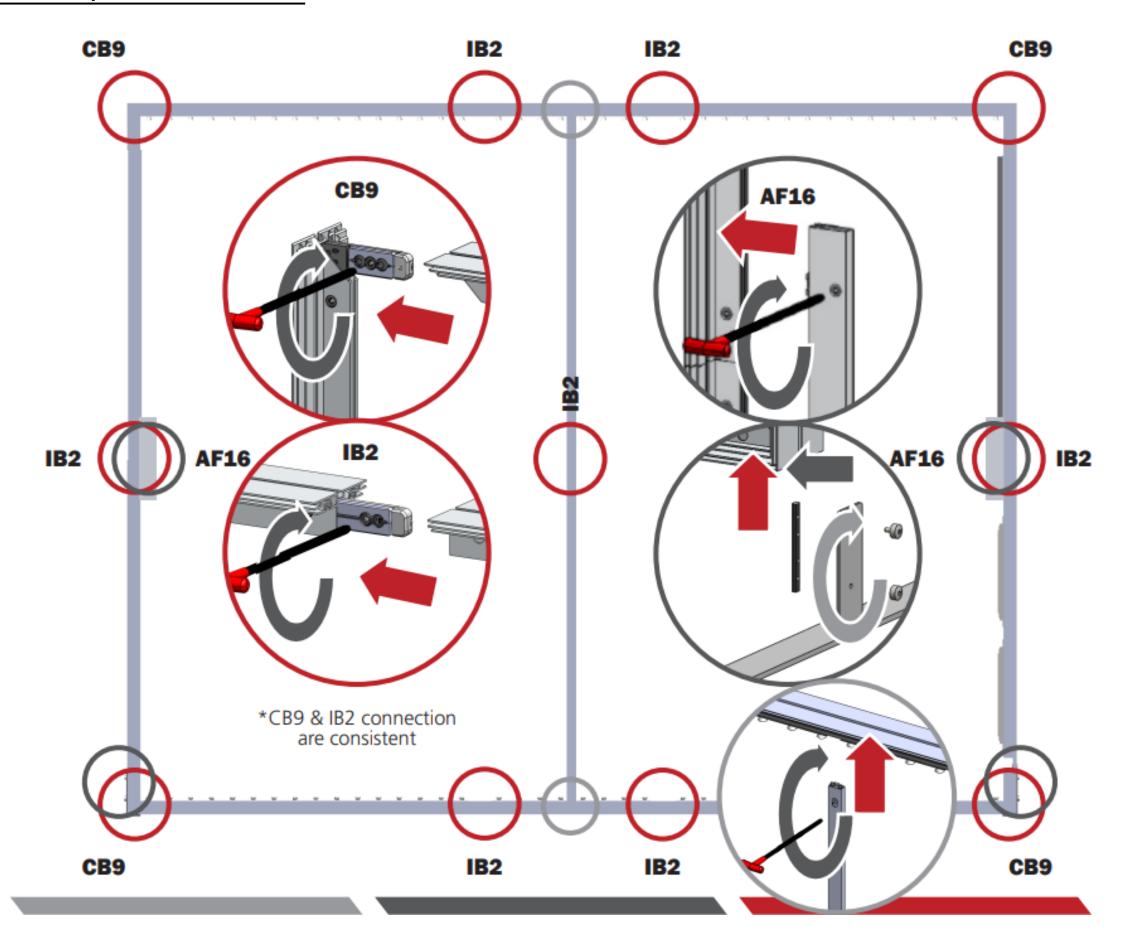
#### SEG GRAPHIC LIGHT BOX ASSEMBLY INSTRUCTIONS

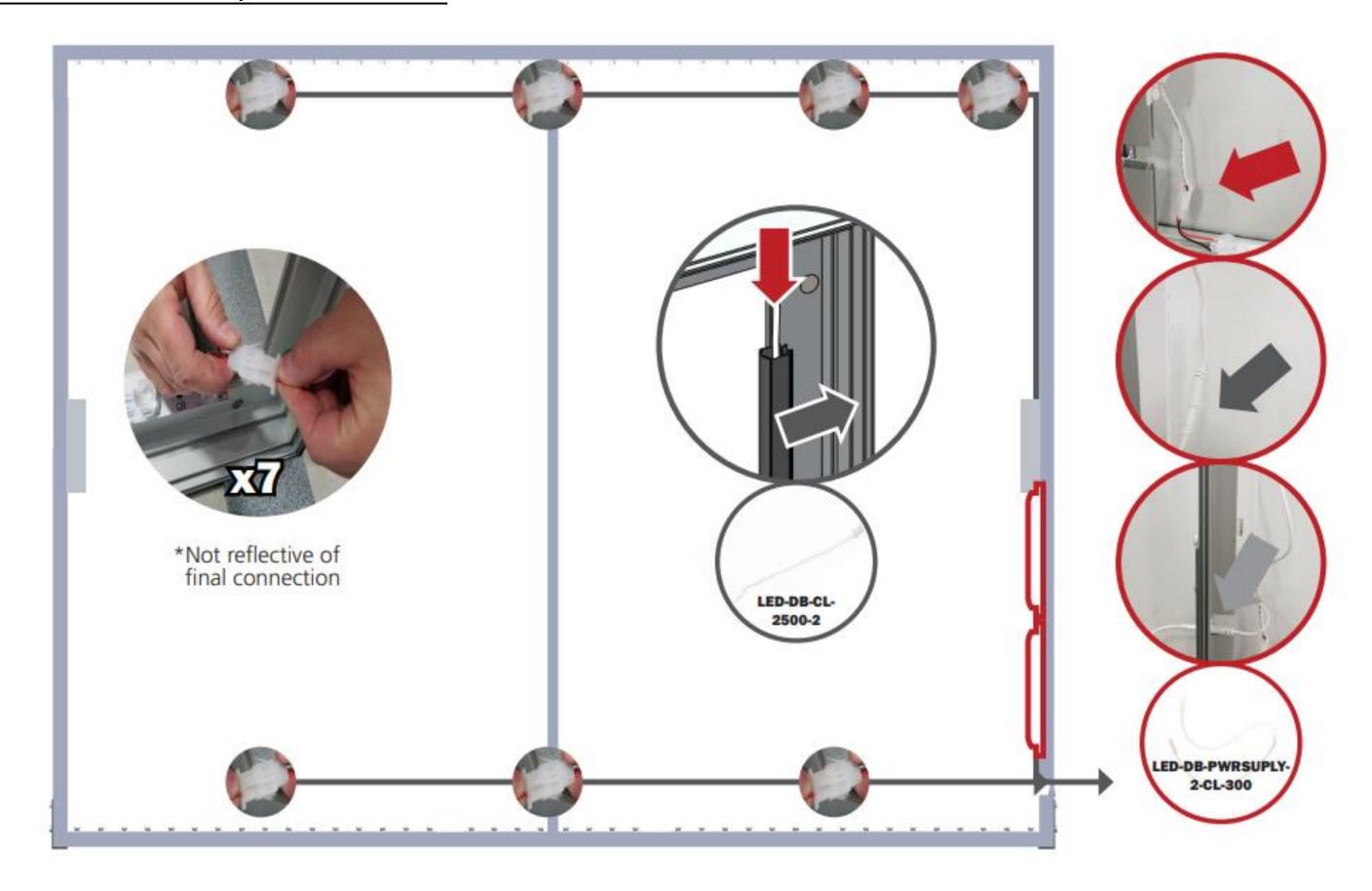
(Referenced on pages 12, 13, & 15)







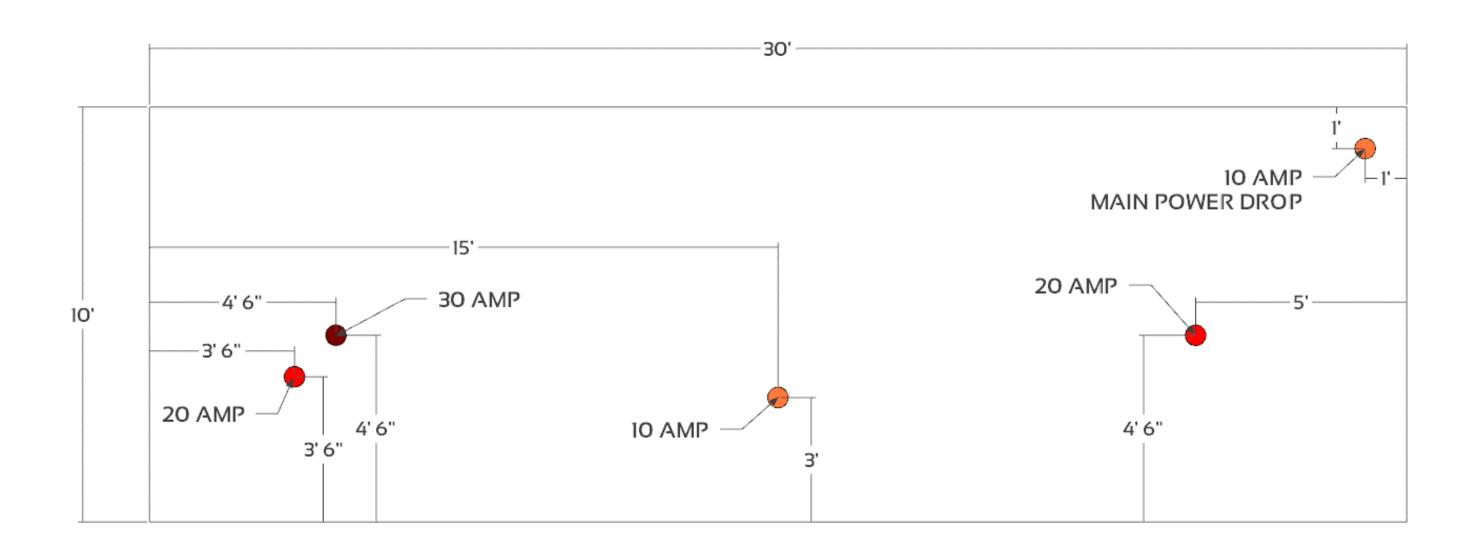




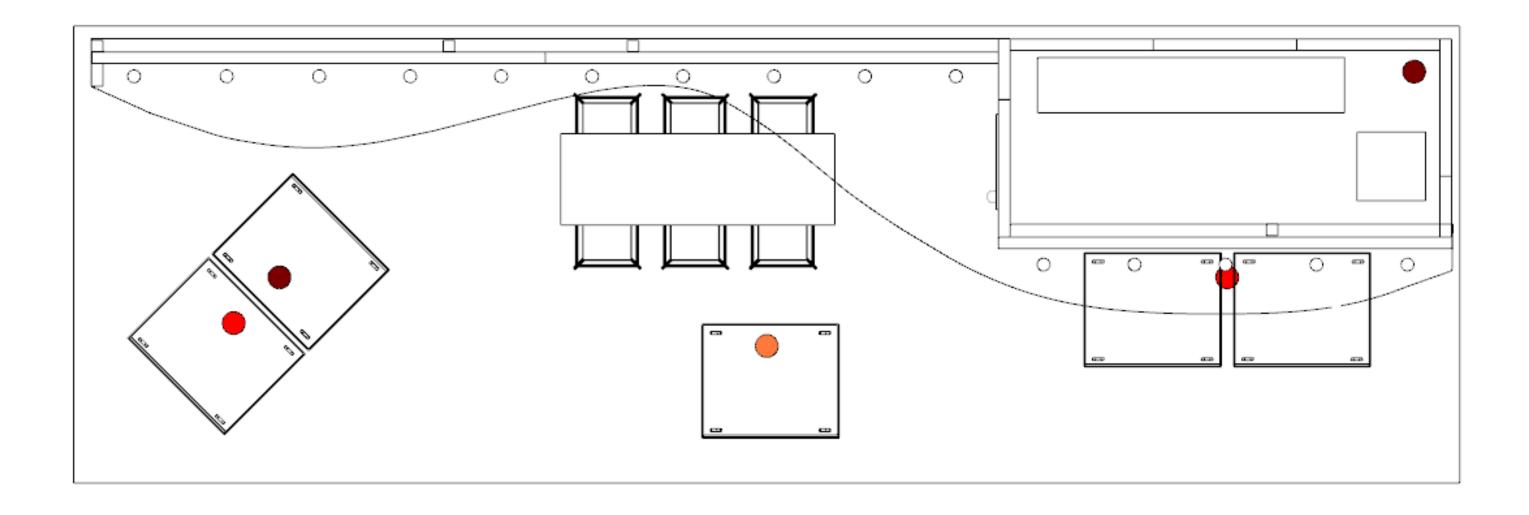
## Tools & Equipment Needed

- 1) Impact Drill with 1/4" 20 driver
- 2)2 6' Ladders
- 3) Genie Lift
- 4)Hot knife

# **Ensure that the booth orientation is correct and that all power drops are in the correct locations**



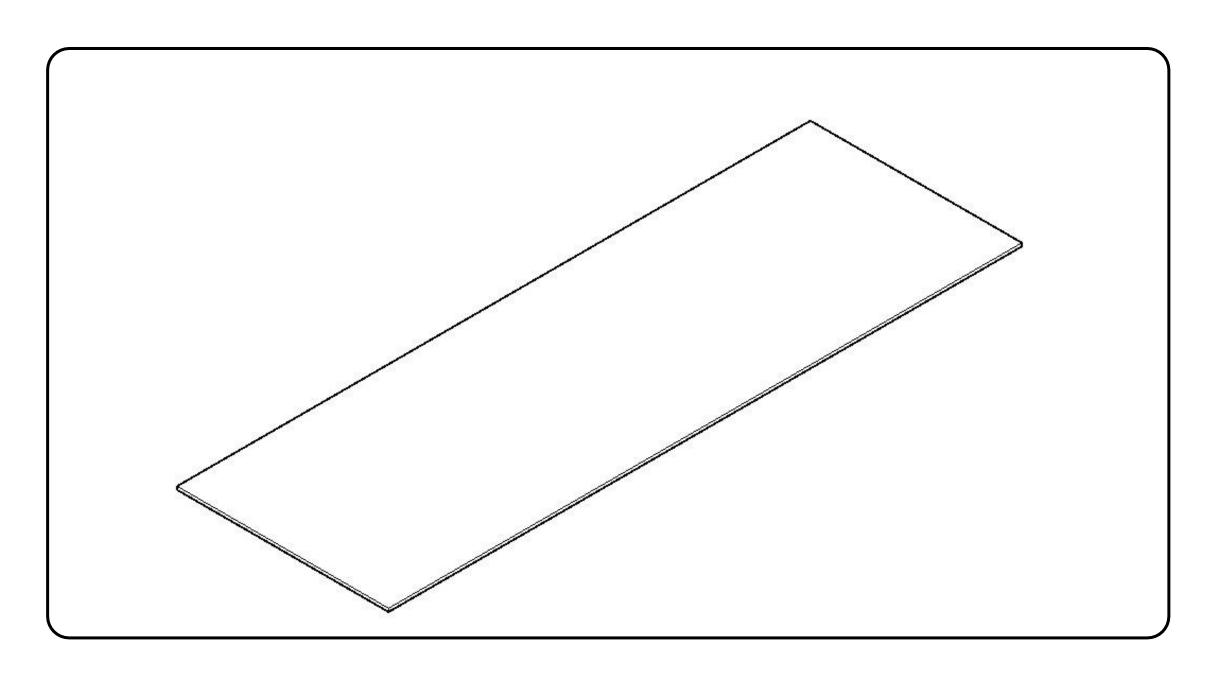
# **Ensure that the booth orientation is correct and that all power drops are in the correct locations**



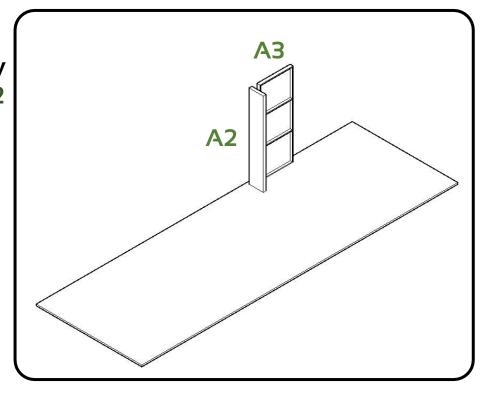
Align Padding and roll out, trimming off any excess.

Once padding is down, lay down the Flooring

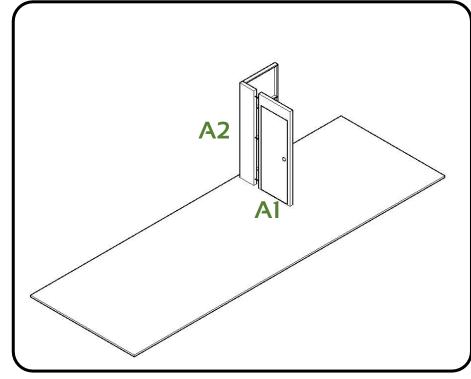
After Flex Floor is down, use VisQueen to help protect it until show day.



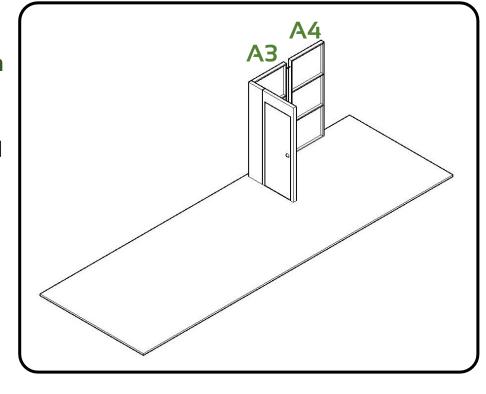
Begin to assemble the closet structure by aligning the Green A2 Panel with the Green A3 Panel. Once aligned, bolt into place using supplied 1/4-20 hex bolts.



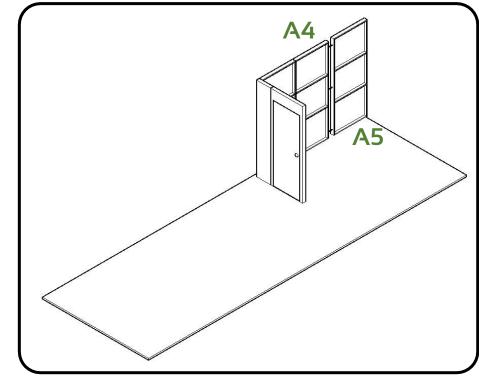
Now, align the Green A2 Panel with the Green A1 Door Panel. Once aligned, bolt into place using supplied 1/4-20 hex bolts.



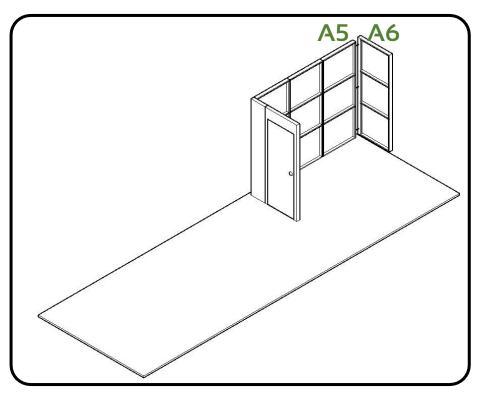
Align the Green A3
Panel with the Green
A4 Panel. Once
aligned, bolt into
place using supplied
1/4-20 hex bolts.



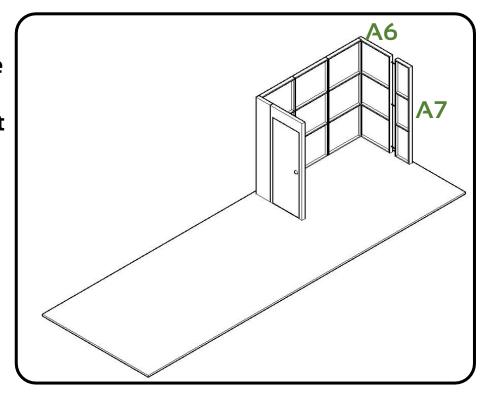
Align the Green
A4 Panel with the
Green A5 Panel.
Once aligned, bolt
into place using
supplied 1/4-20
hex bolts.



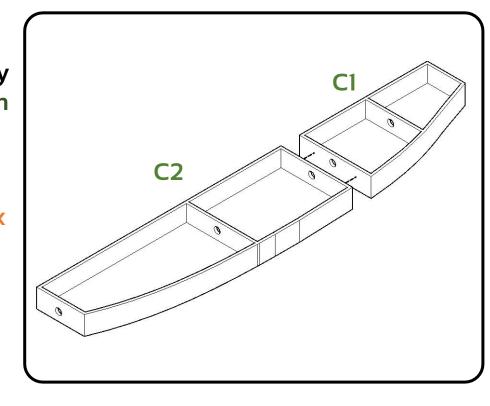
Align the Green A5
Panel with the Green
A6 Panel (Please
note, Green A6 also
has a Red A1 Label on
it. Disregard this
label, it is for a
different orientation).
Once aligned, bolt
into place using
supplied 1/4-20 hex
bolts.



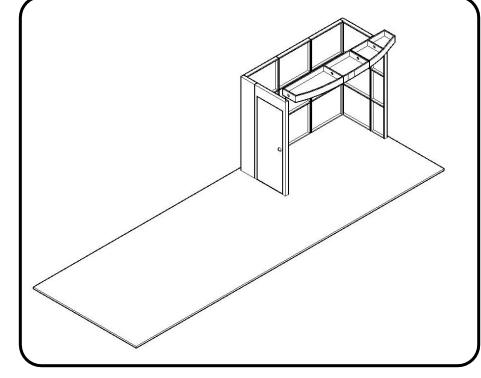
Align the Green
A6 Panel with the
Green A7 Panel.
Once aligned, bolt
into place using
supplied 1/4-20
hex bolts.



On the floor, align the Green C1 Canopy Panel with the Green C2 Canopy Panel. Once aligned, bolt into place using supplied 1/4-20 hex bolts.



Carefully lift the canopy structure up and bolt into the closet structure. The bolt locations are located on the left and right sides of the closet canopy



#### **H&H 10x30** – Set up Instructions – Green Section

Assemble the Green Labeled SEG Lightbox according to the instructions on pages 3 through 6. Then, apply the backer fabric to the frame.

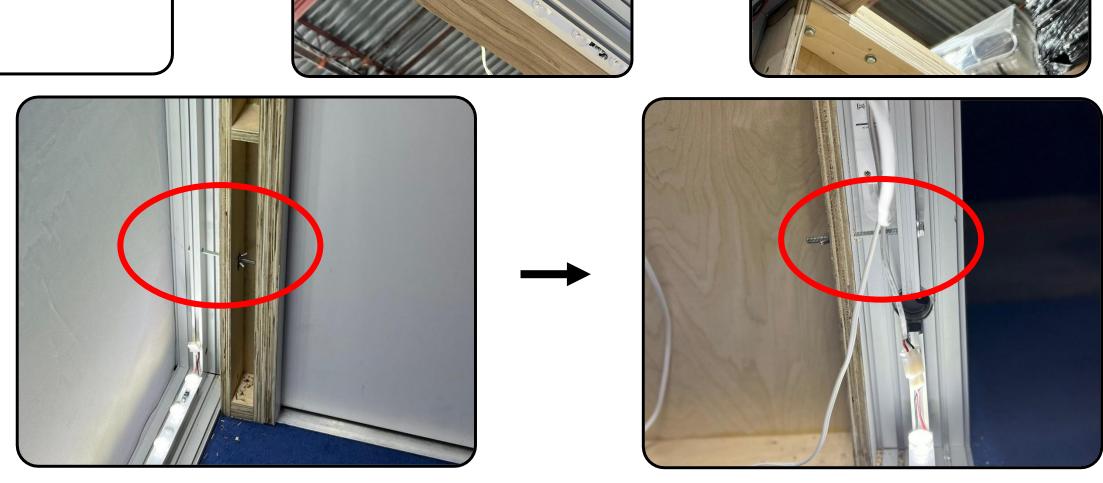
Once backer is attached, slide the frame into place and bolt into the canopy



Bolt the frame into place along the lower right- and left-hand sides.

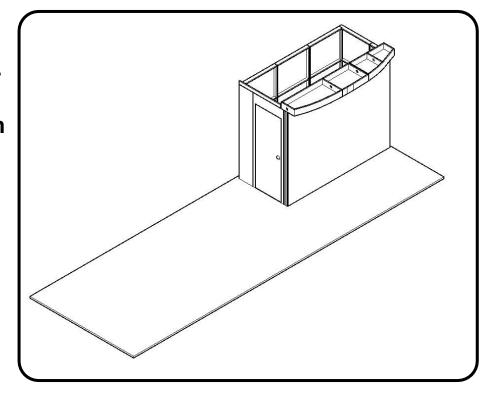
#### PLEASE NOTE:

The backer will need to be pierced with a hot-knife to allow for the bolts to pass through

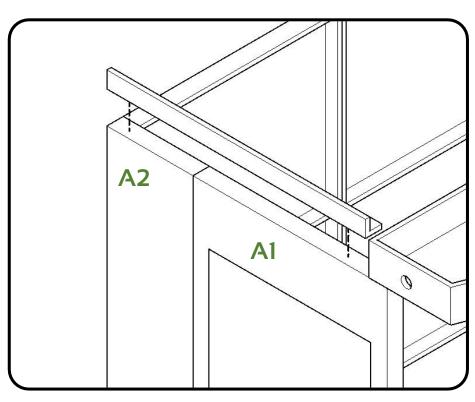


Apply the front graphic to the frame.

For more information on graphic placement, please see the graphics template

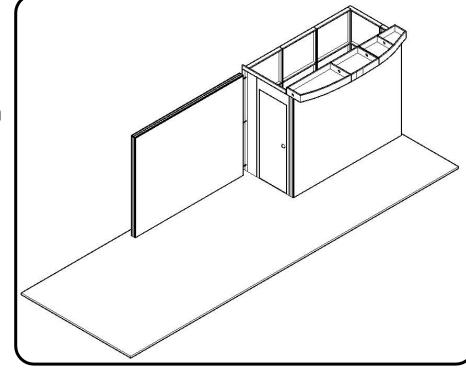


Bolt the canopy support to the top of panels Green A1 and Green A2



Assemble the Red
Labeled SEG
Lightbox according
to the instructions on
pages 3 through 6.
Then, apply the front
graphic to the frame.

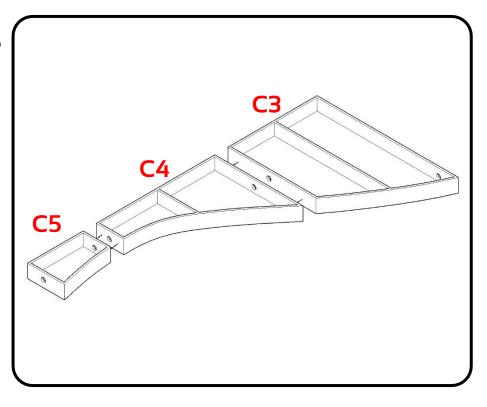
Once graphic is attached, slide the frame into place and bolt into the closet.





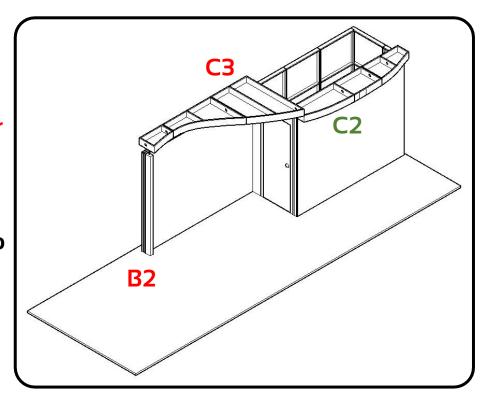


On the floor, align the Red C3 Canopy
Panel, the Red C4
Canopy Panel and the Red C5 Canopy
Panel. Once aligned, bolt together using supplied 1/4-20 hex bolts.

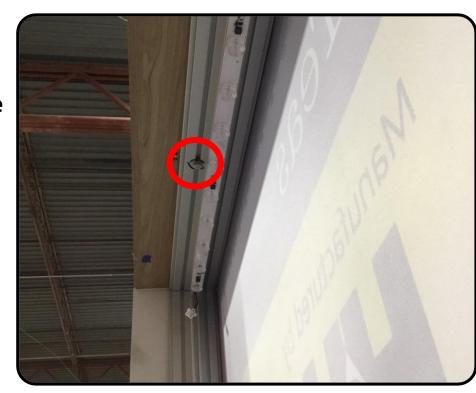


Carefully lift the canopy while supporting with Red Support Pillar B2.

Bolt the Red C3
Canopy Panel into
the Green C2
Canopy Panel.



Bolt the SEG Frame into the canopy along the left, middle and right along the top of the frame

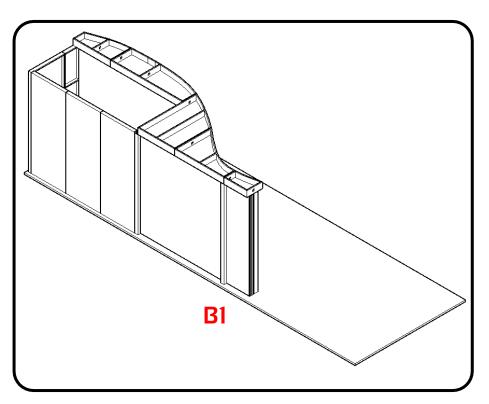




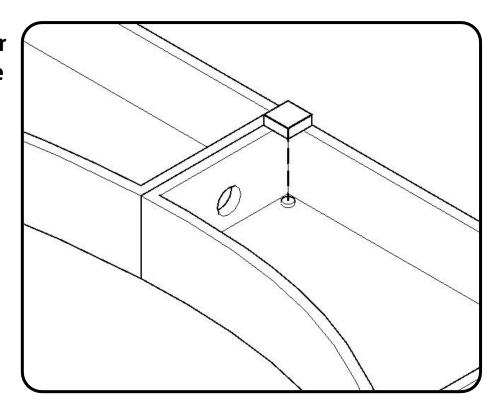


Once Frame is in place, apply fabric backer to the SEG Frame.

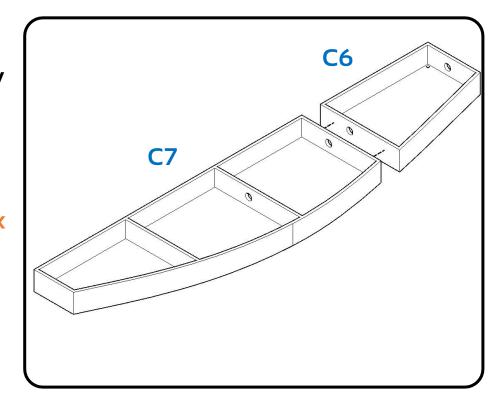
Once backer is in place, place the Red Support Pillar B1 under the canopy via the dowel at the top of the support.



Once the Support pillar is in place, connect the Pillar topper to the pillar and canopy via drywall screw

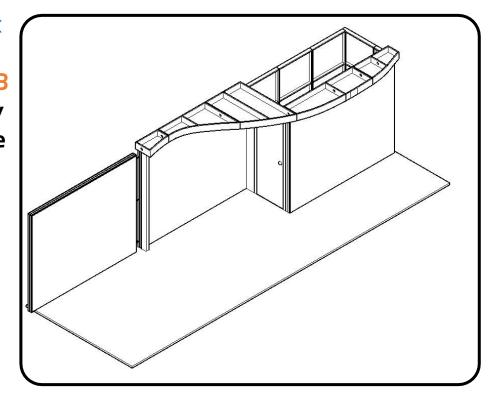


On the floor, align the Blue C6 Canopy Panel and the Blue C7 Canopy Panel. Once aligned, bolt together using supplied 1/4-20 hex bolts.



Assemble the Blue
Labeled SEG Lightbox
according to the
instructions on pages 3
through 6. Then, apply
the front graphic to the
frame.

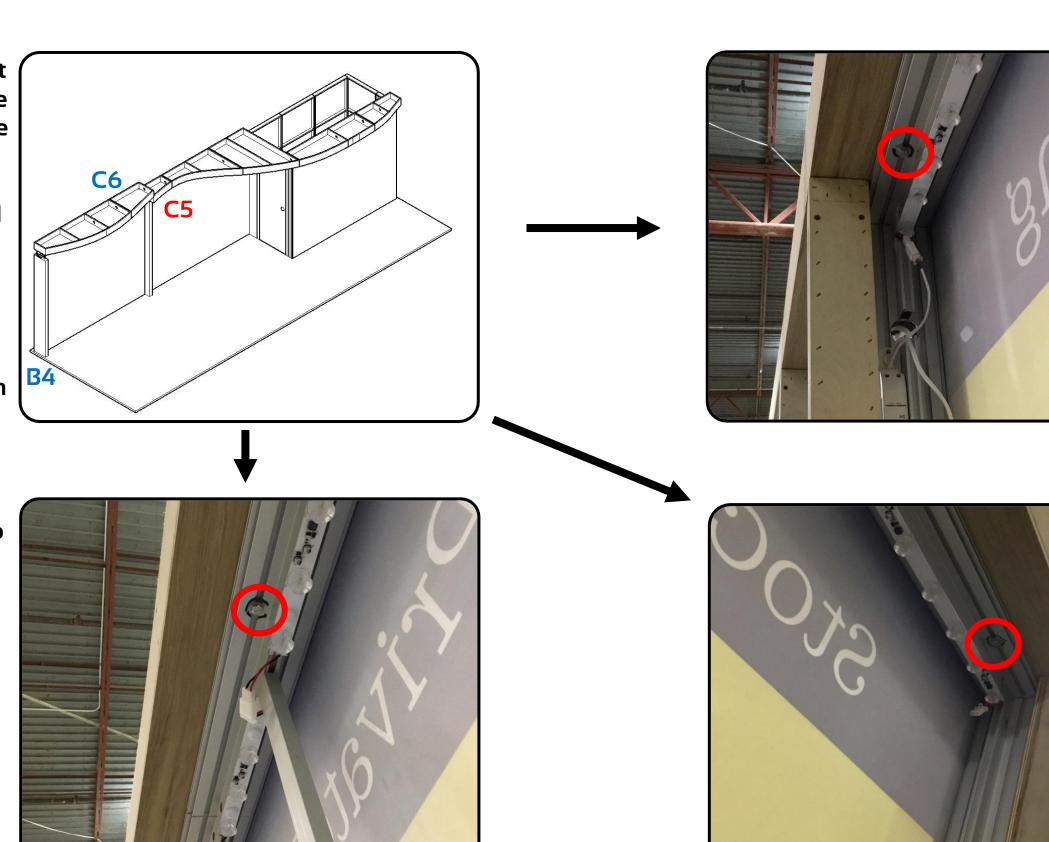
Once graphic is attached, slide the frame into place and bolt into the neighboring SEG.



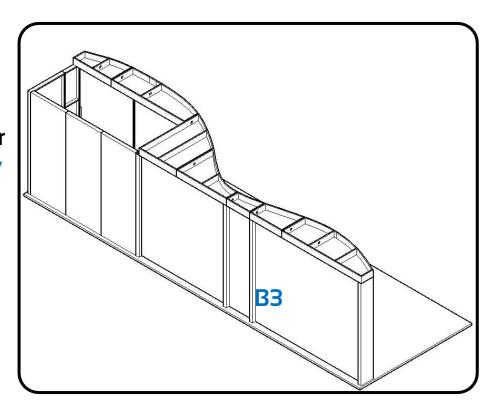
After bolting, connect the SEG Backer to the right side of the frame (Looking from the back) as the Blue Support Pillar B4 will block this part of the frame.

Then, lift up the blue canopy components while supporting with Blue Support Pillar B4, and bolt canopy C6 into C5.

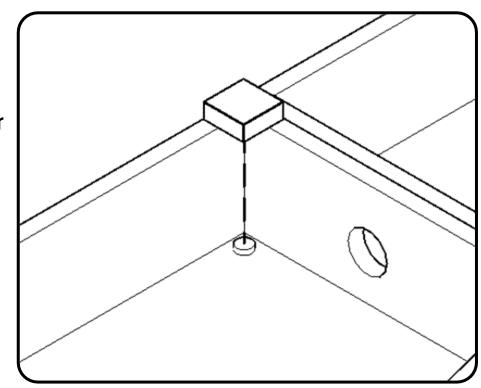
After connecting into the canopy, bolt the SEG frame into the canopy as well



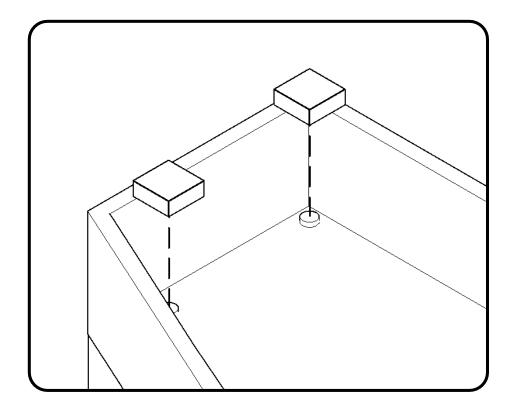
Now, place support pillar B3 into place, aligning via a dowel at the top of the pillar and a hole in canopy piece C6



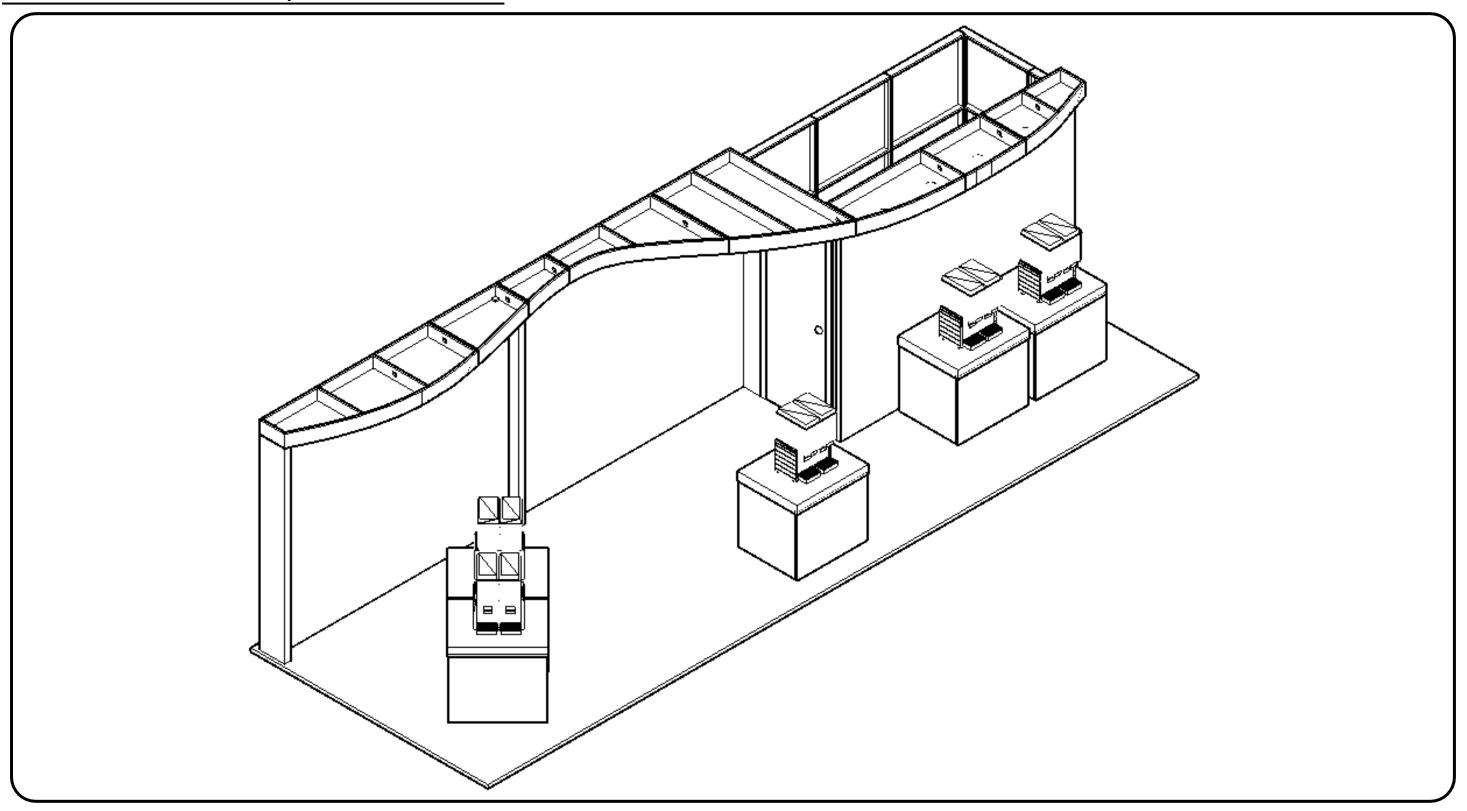
Once the Support pillar is in place, connect the Pillar topper to the pillar and canopy via drywall screw



Screw in the pillar toppers for support pillar B4 to secure in place.



### **H&H 10x30** – Set up Instructions – Final Touches



Place Counters & Plug in through the bottom
Ensure that everything is powered
Wipe down the booth
Have a great show!