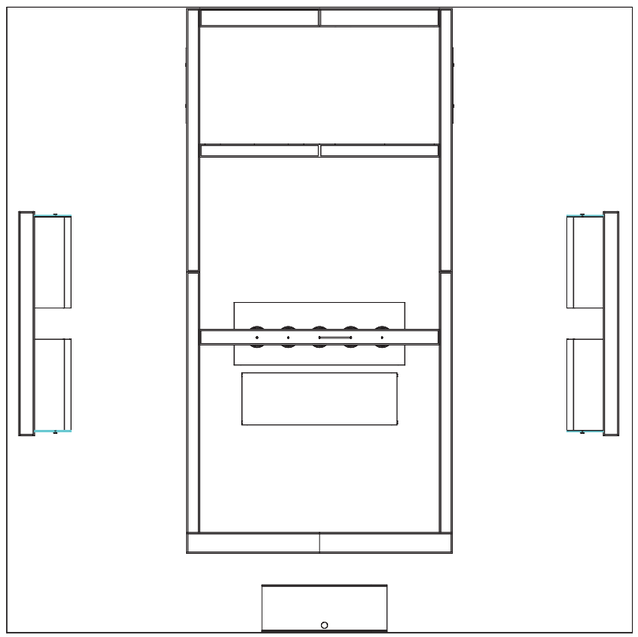
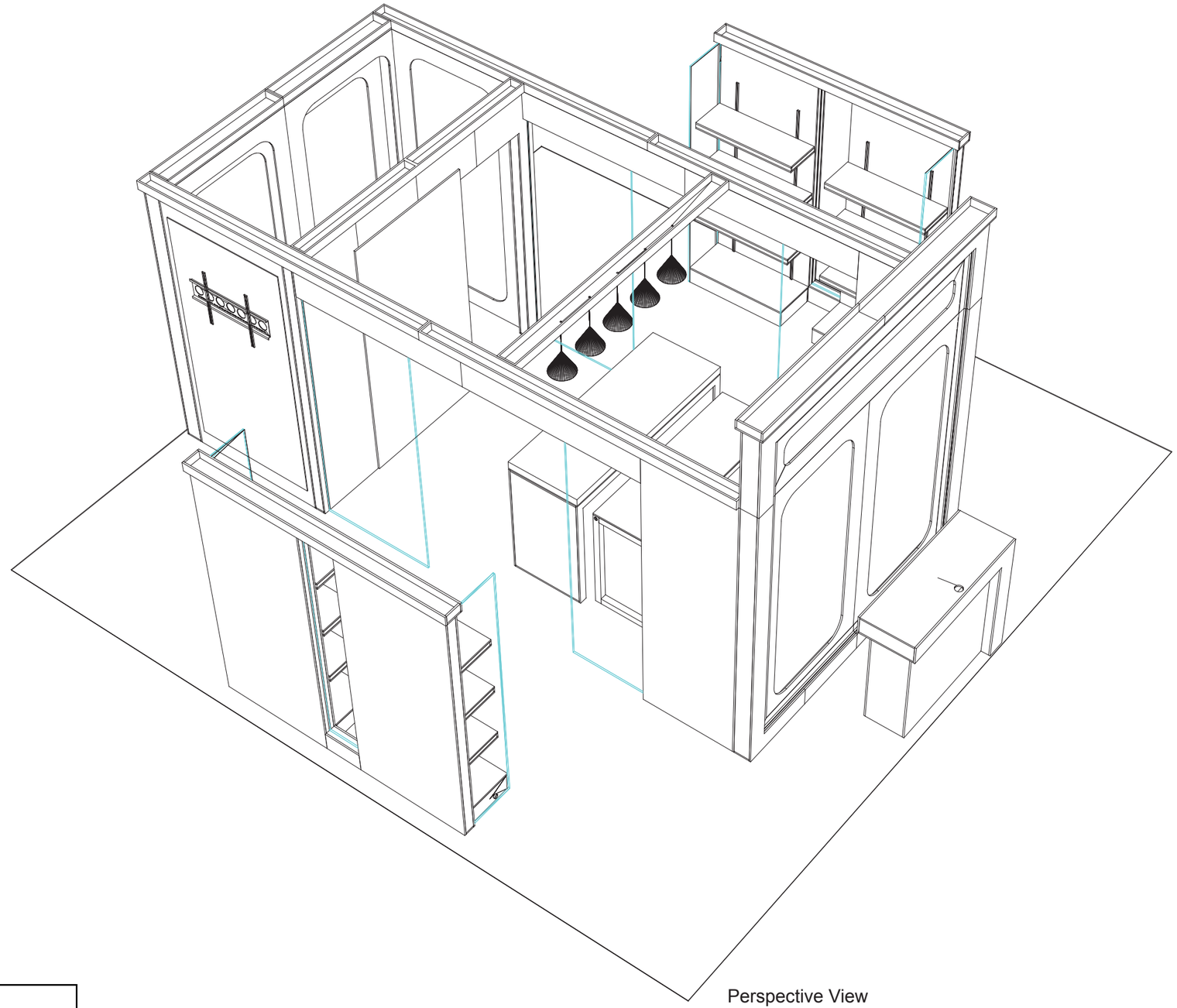
General Layout



20’

Plan View

20’



Perspective View

Using Your Setup Instructions

Setup Instructions are created specifically for your configuration. They are laid out sequentially, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions before attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, flat head screwdriver may be required.

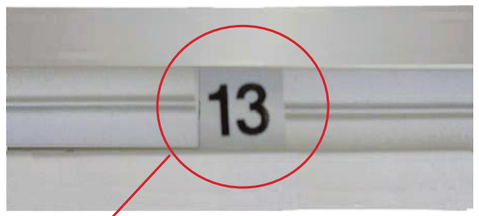
Detail A

Typical Connection

Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Detail B



Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions.
The label is located within a groove of the extrusion (when possible).

Detail C

Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.

Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

Detail E

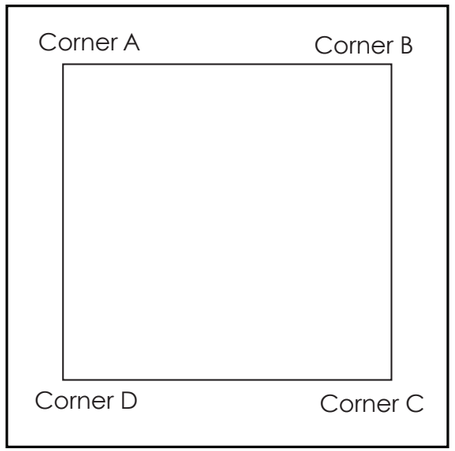
Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must broken down into smaller sections which then require assembly.

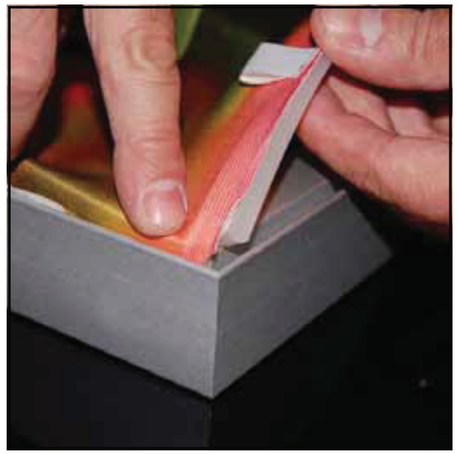
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

SEG Graphic: To Ensure Proper Fit

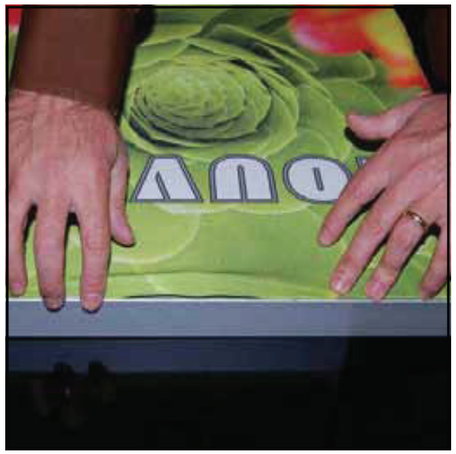


It is important to first insert graphic into each alternater corner then to the sides of the frame.
If this is not done, graphic will not fit into the frame correctly.



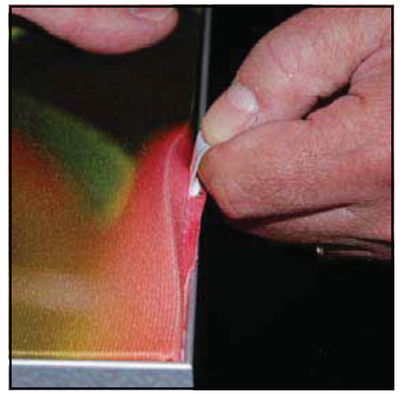
Step 1
Insert corner A.
Turn edge of graphic so silicon welt is perpendicular to face of graphic.
Insert narrow side of welt with fabric to outside into the channel.
Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner corner D, to complete the installation of the corners.

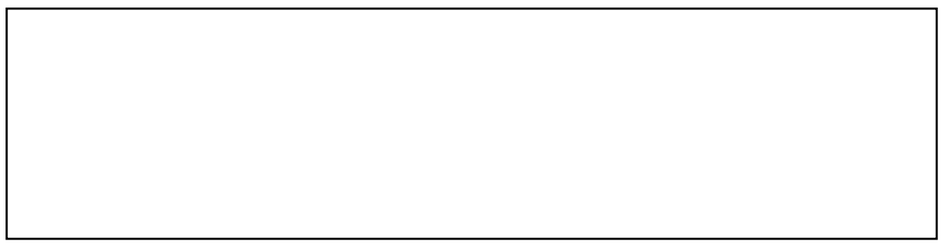


Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center.
Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

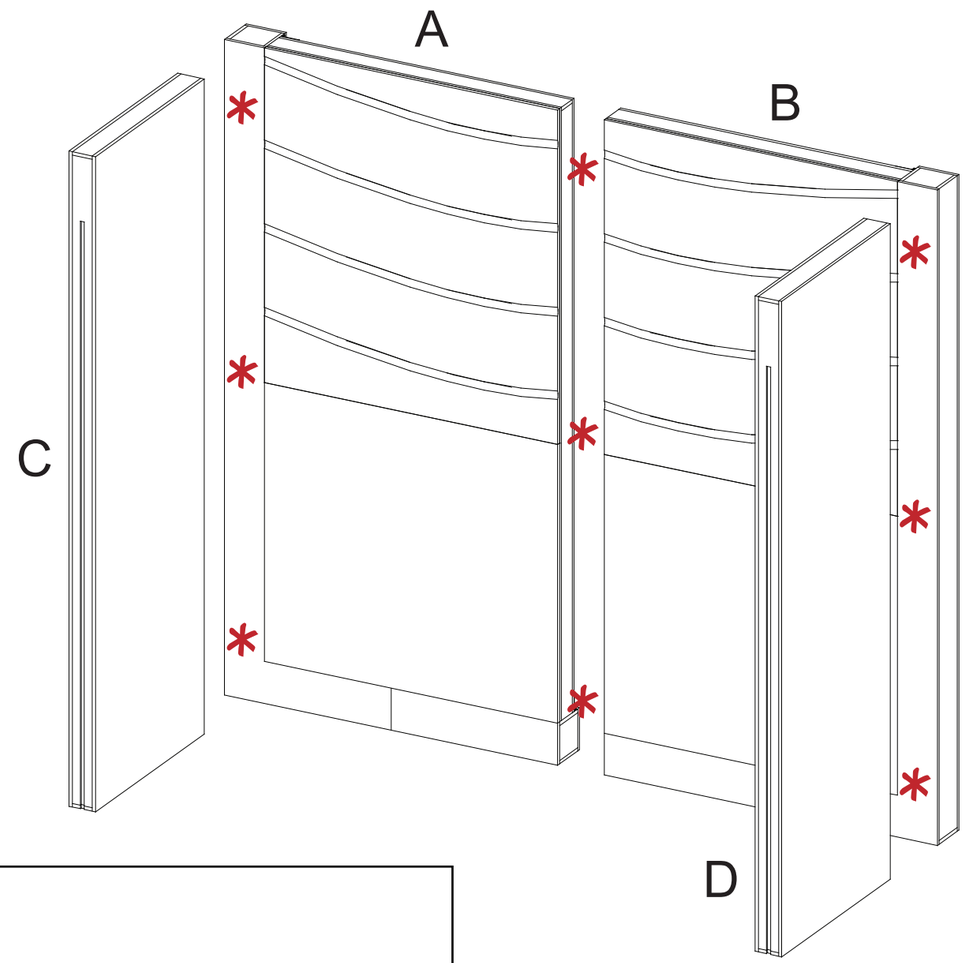


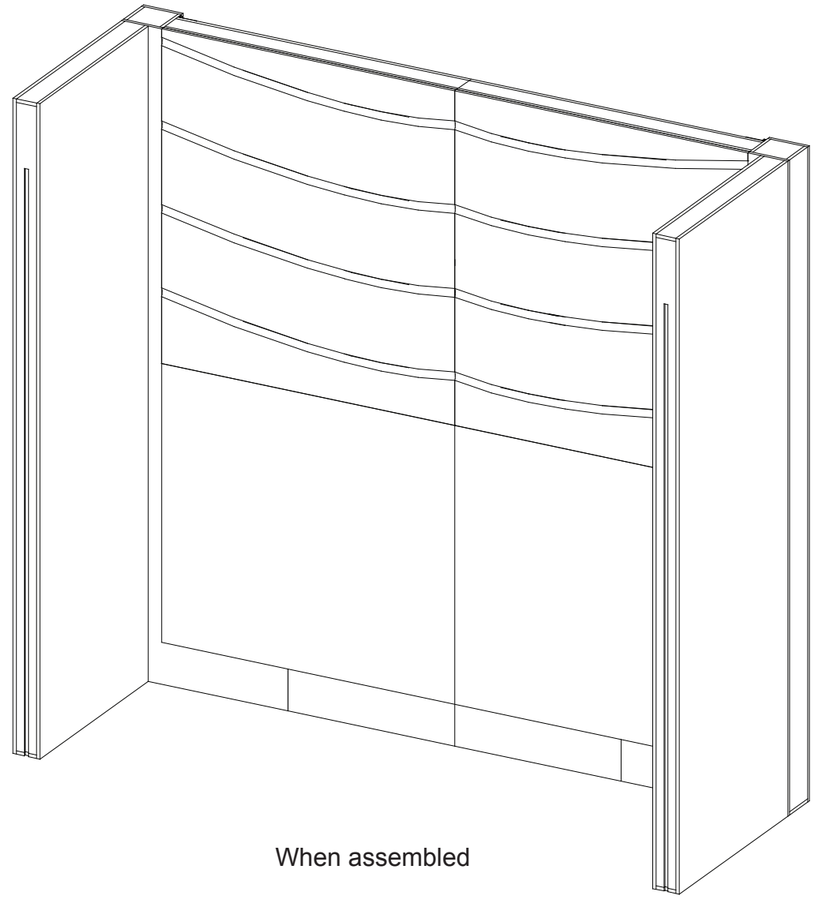
To remove the graphic from the frame, locate the fabric pull tab.
Gently pull up on the tab to remove the fabric.



FRONT TOWER DEMO ASSEMBLY

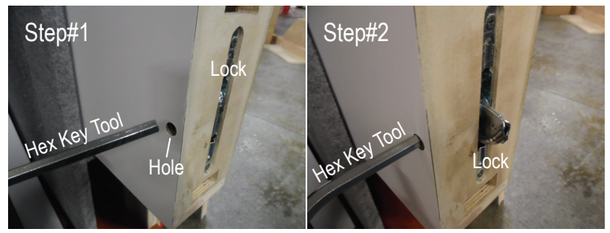
Steps:
1) Connect wood laminated panels together using custom cam locks as shown.
   Refer to *Custom Cam Lock Attachment* detail.





When assembled

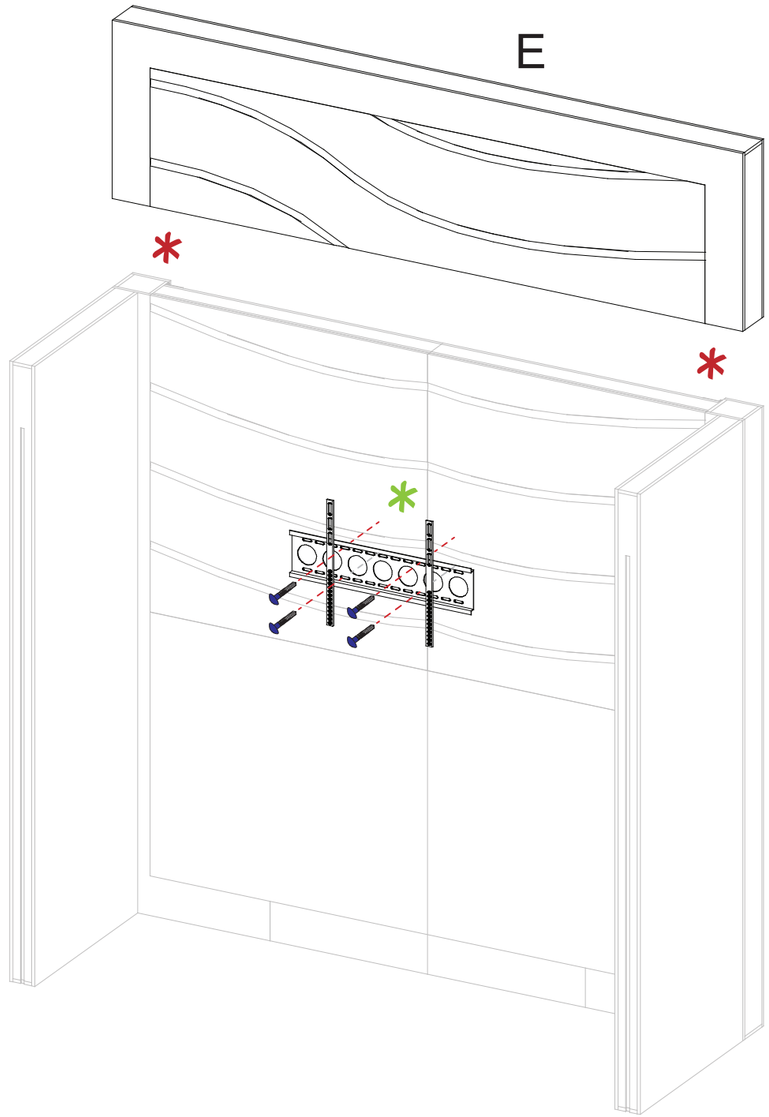
* *Custom Cam Lock Attachment*

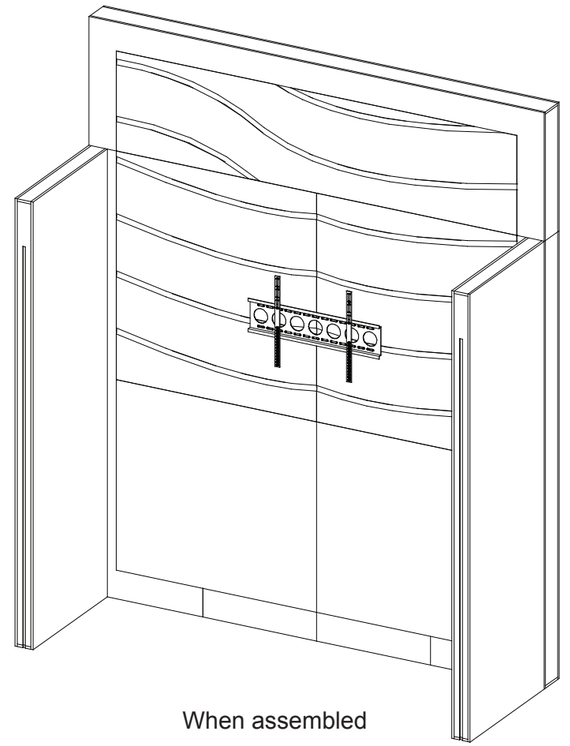


Place hex tool in hole on side of panel and rotate to activate lock and attach panels together.

FRONT TOWER DEMO ASSEMBLY (CONT'D)

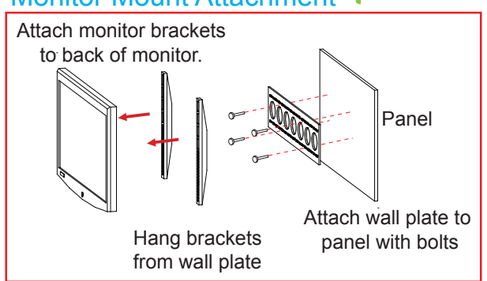
Steps:
1) Connect wood laminated panel [E] atop lower panels using custom cam locks as shown. Refer to *Custom Cam Lock Attachment* detail.
2) Attach monitor mount to assembled front tower. Refer to Monitor Mount Attachment detail.





When assembled

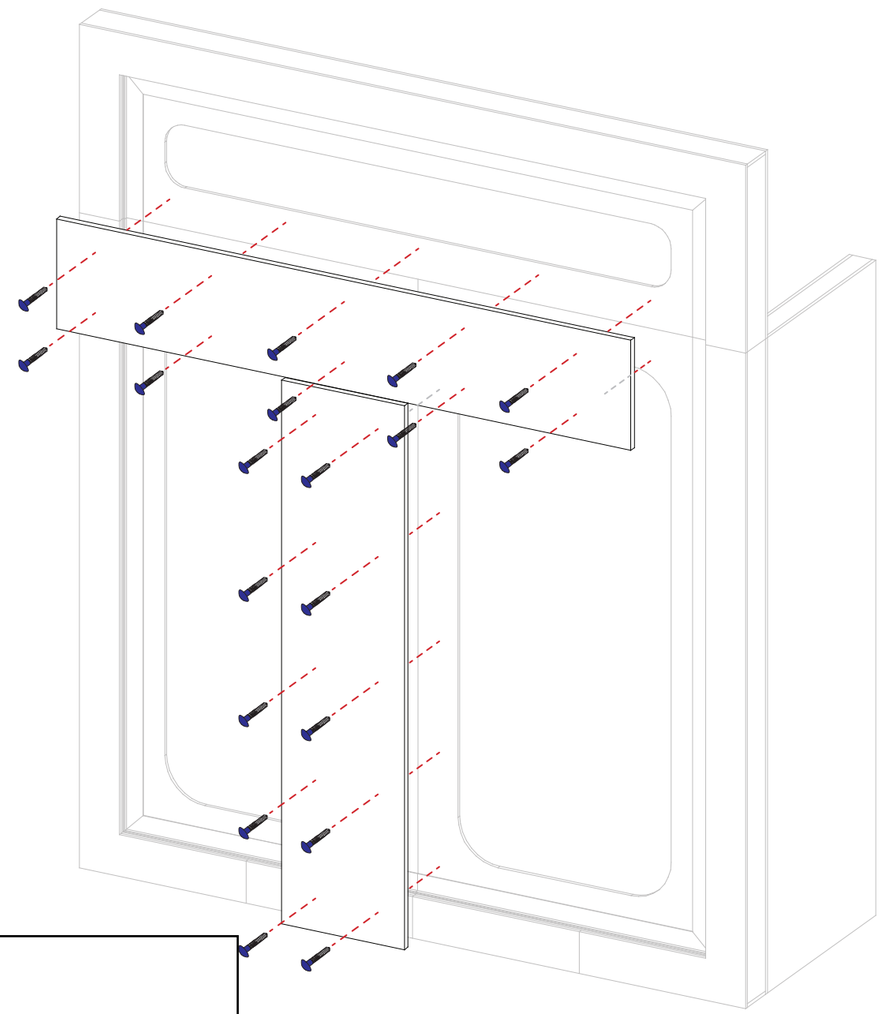
Monitor Mount Attachment *

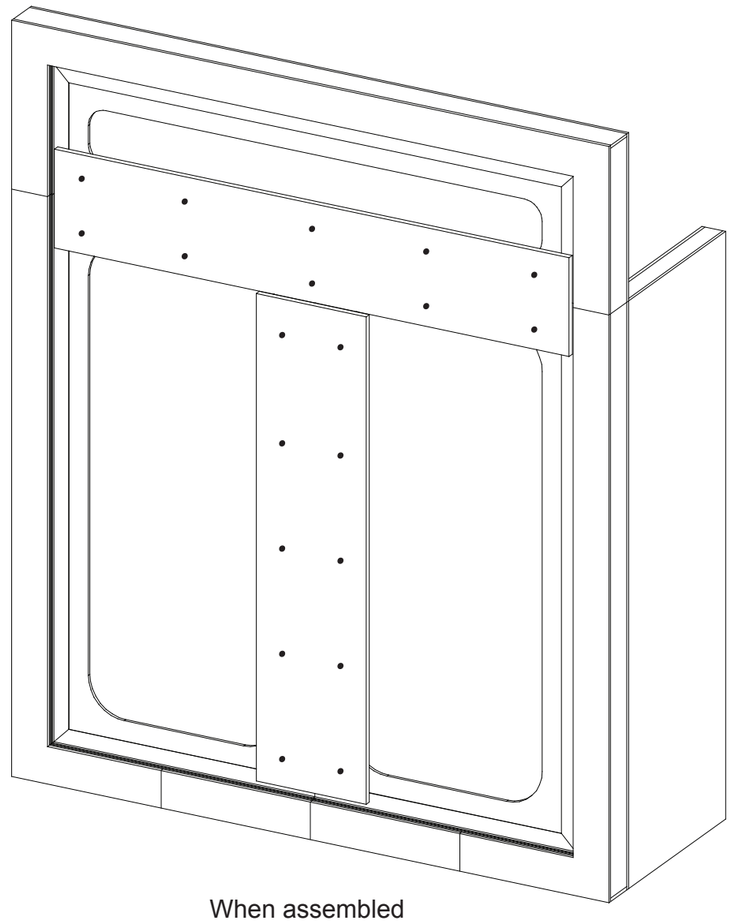


* *Custom Cam Lock Attachment*

Place hex tool in hole on side of panel and rotate to activate lock and attach panels together.

Steps:
1) Attach additional support to back of assembled front tower using bolts as shown.

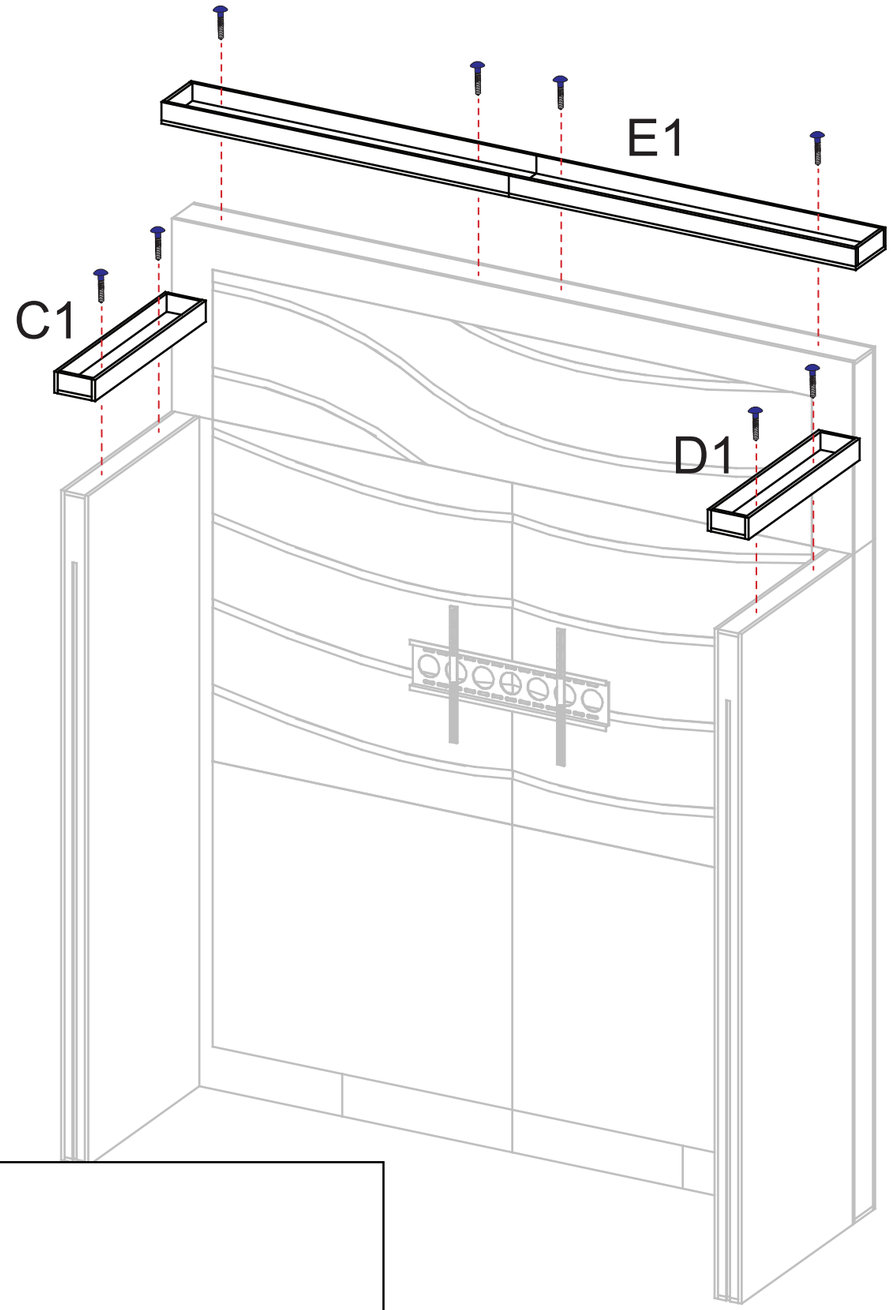


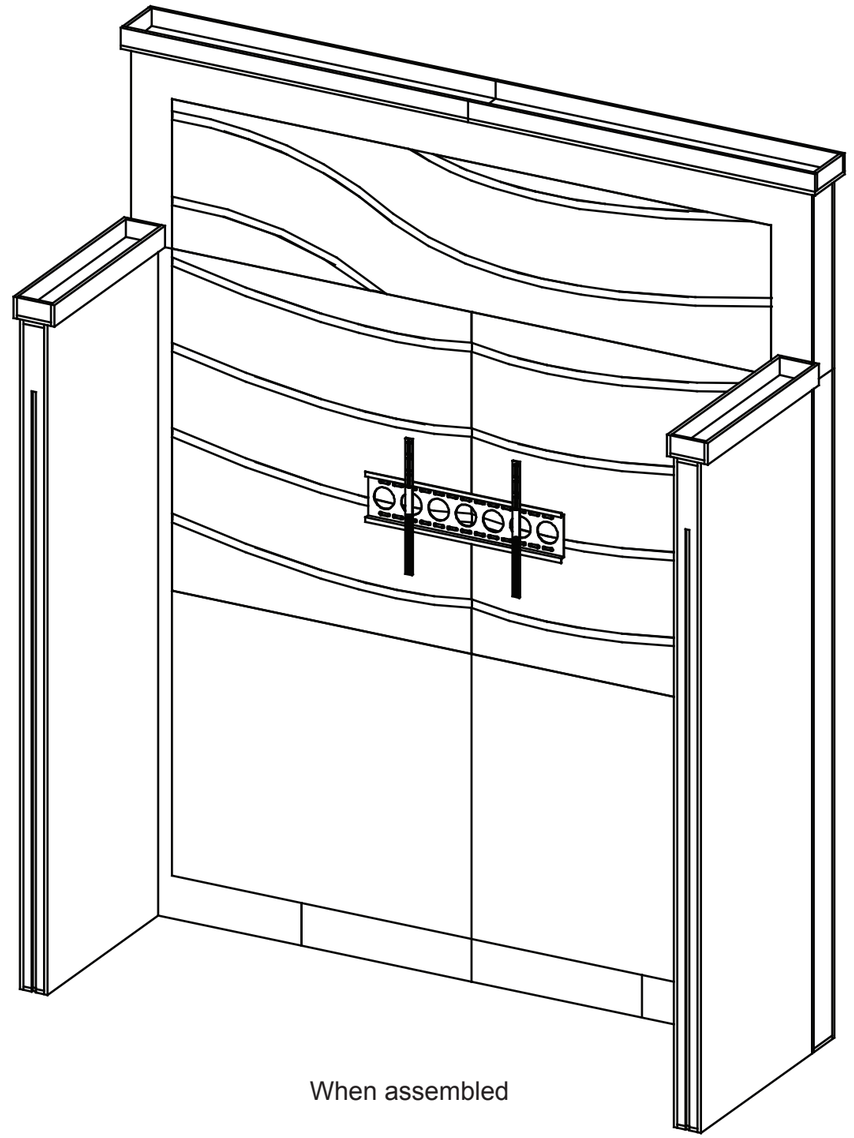


When assembled

FRONT TOWER DEMO ASSEMBLY (CONT'D)

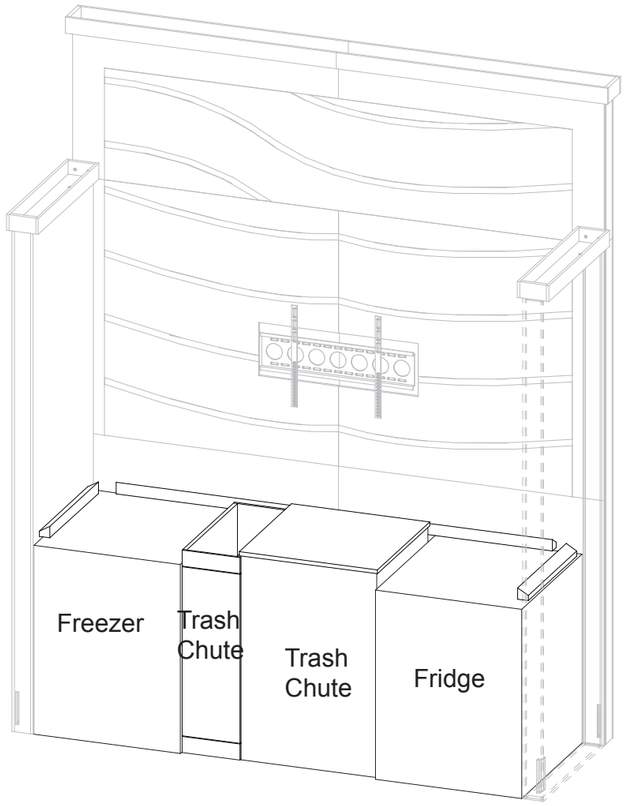
Steps:
1) Attach upper ceiling caps using bolts as shown.



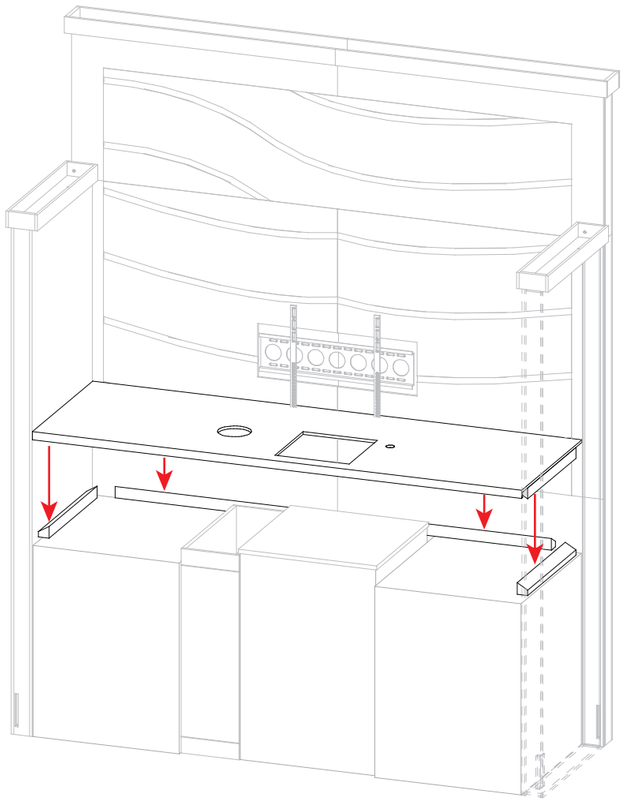


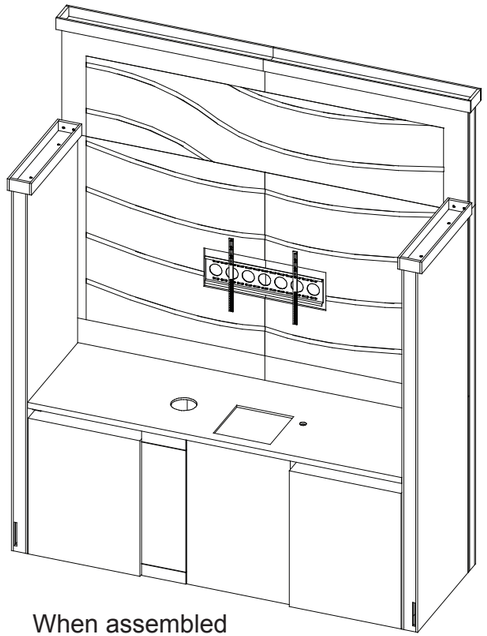
When assembled

FRONT TOWER DEMO ASSEMBLY (CONT'D)



Steps:
1) Slide Each appliance against backwall.
2) Place counter on top of french cleats.

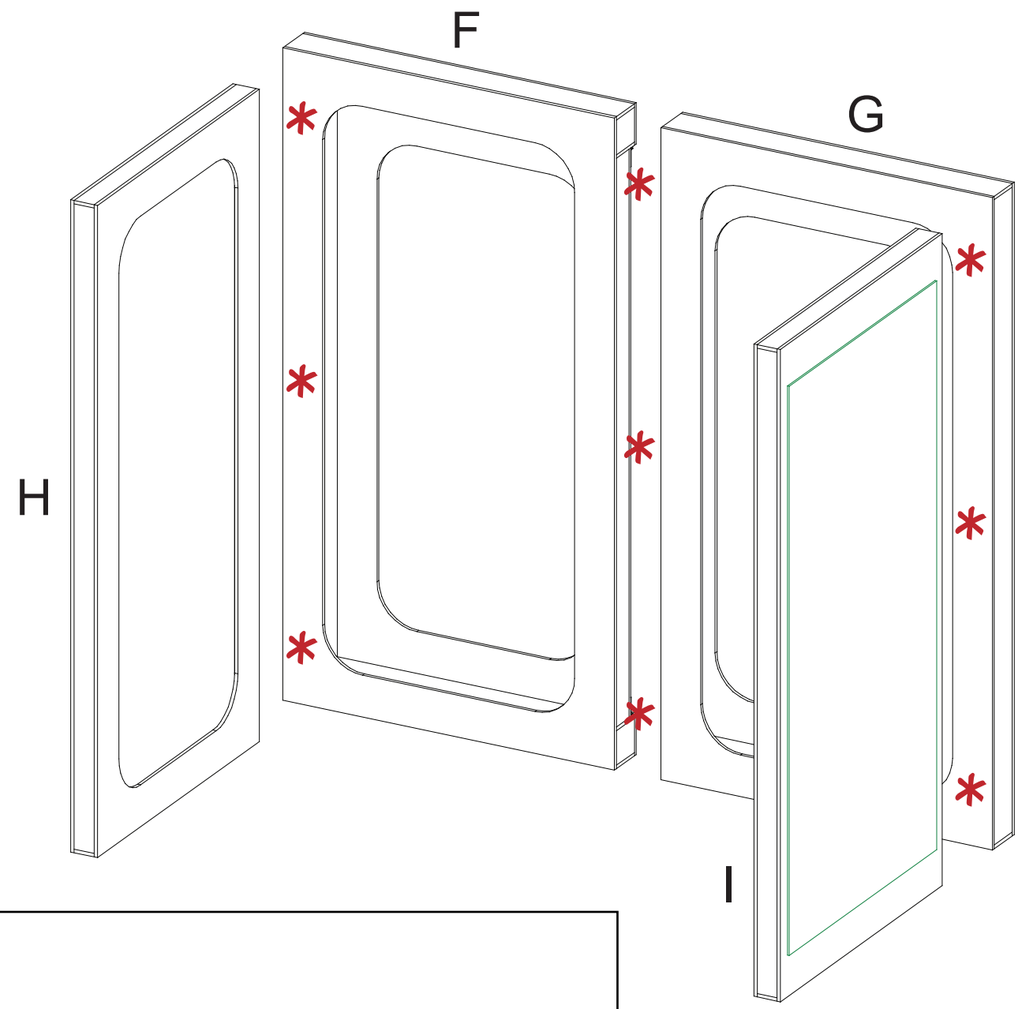


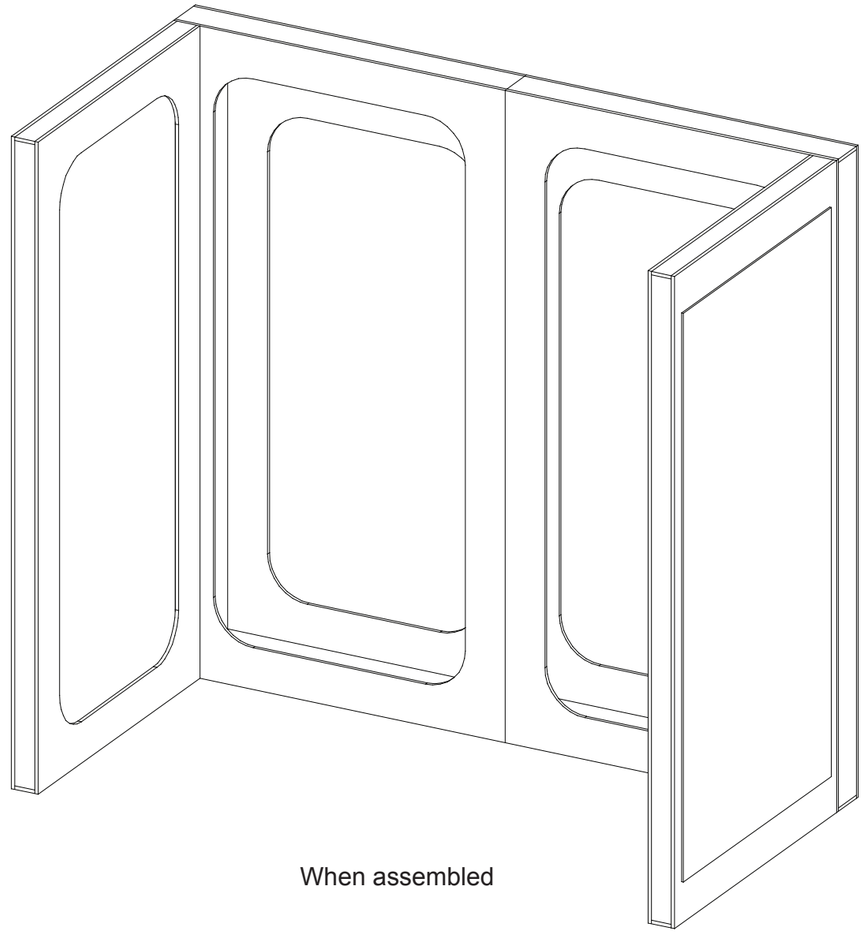


When assembled

STORAGE PREP ROOM ASSEMBLY

Steps:
1) Connect wood laminated panels together using custom cam locks as shown.
   Refer to *Custom Cam Lock Attachment* detail.



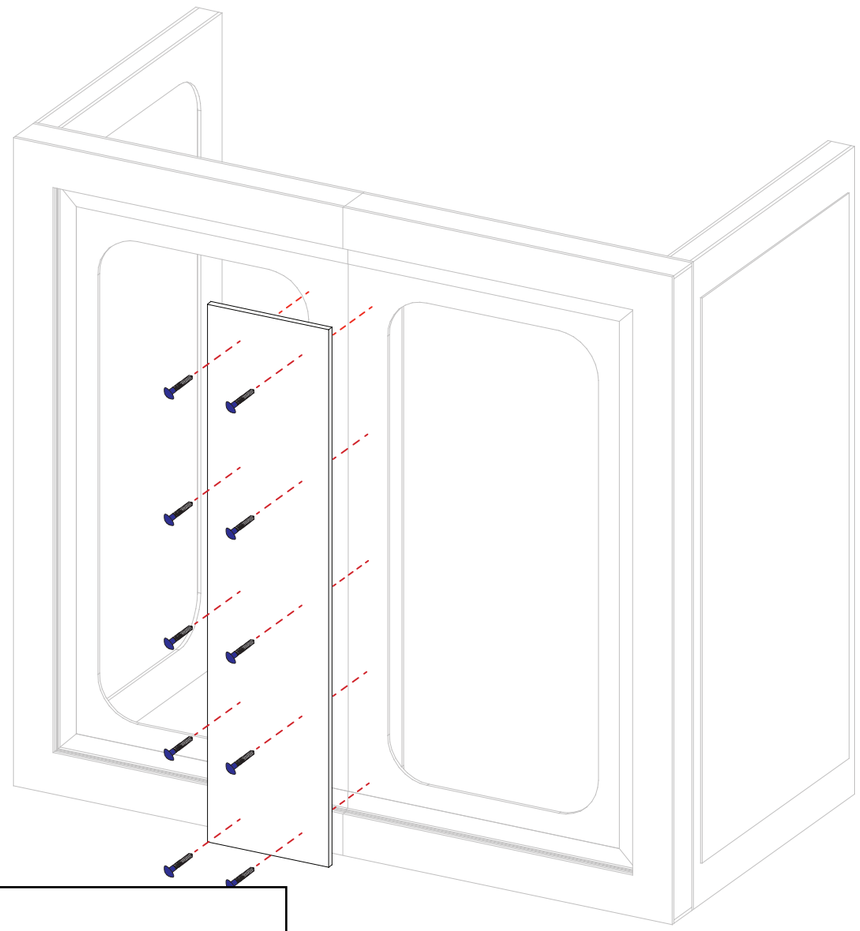


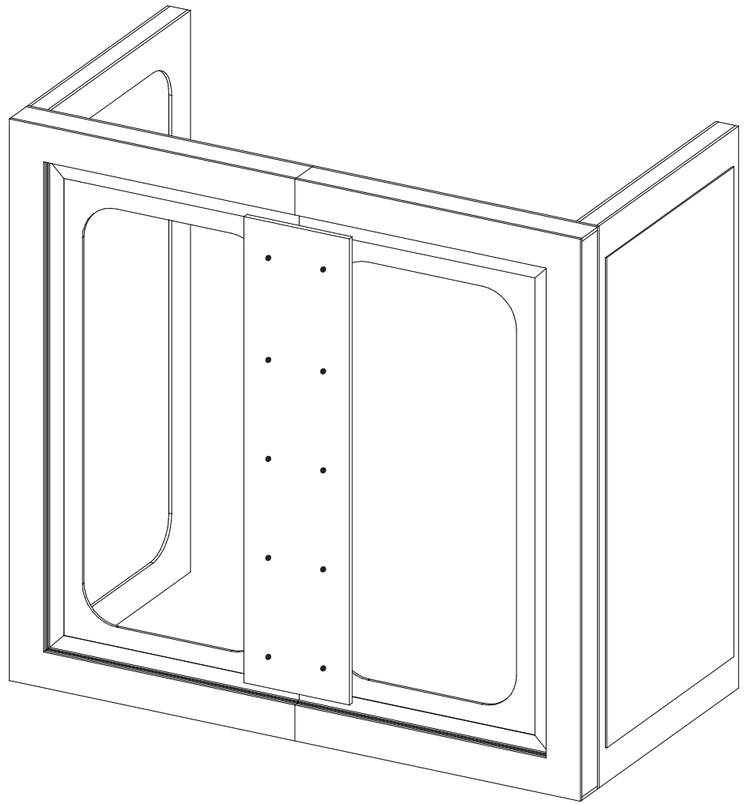
When assembled

* *Custom Cam Lock Attachment*

Place hex tool in hole on side of panel and rotate to activate lock and attach panels together.

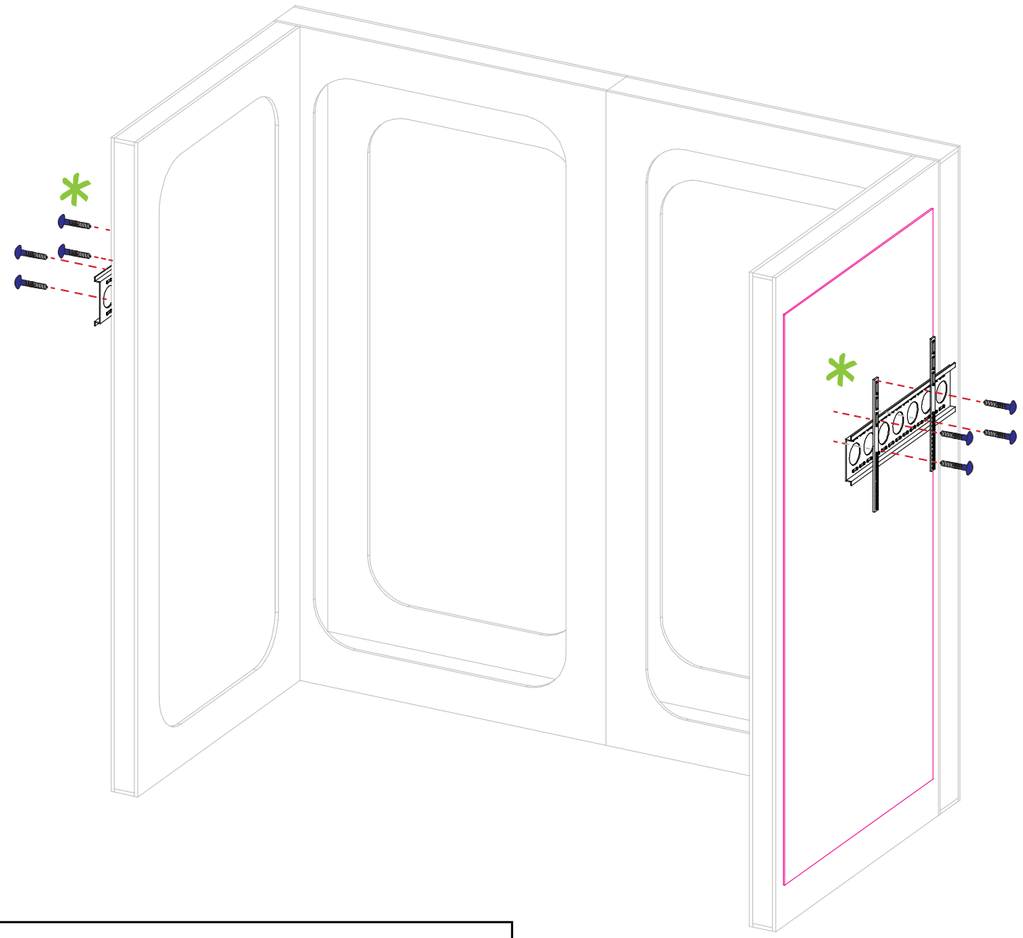
Steps:
1) Attach additional support to back of assembled storage prep room using bolts as shown.

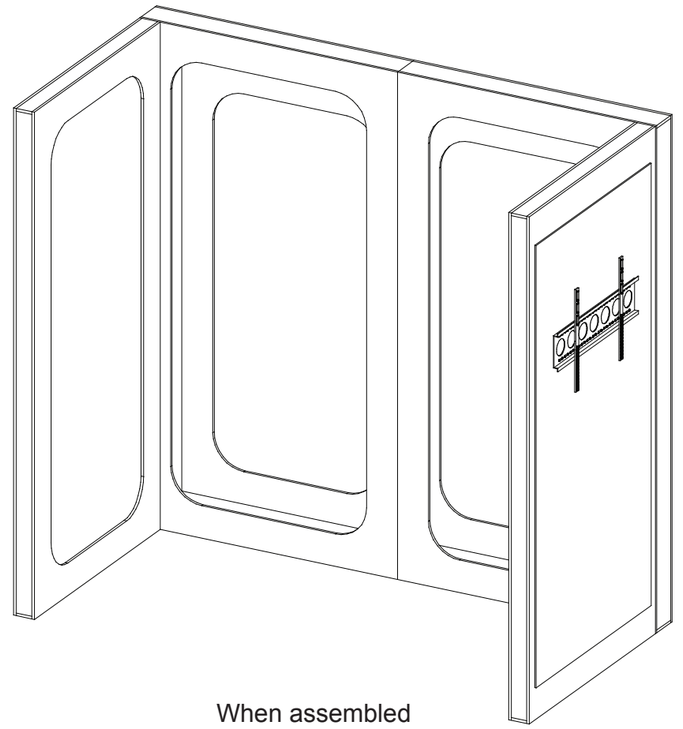




When assembled

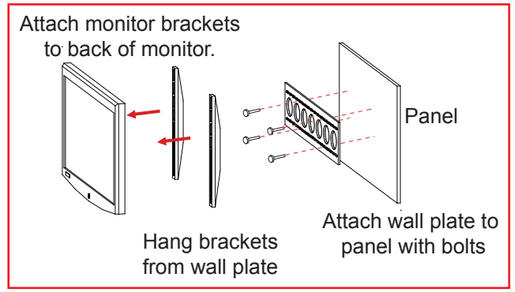
Steps:
1) Velcro Graphic Panel then attach mount.
2) Attach monitor mounts to assembled storage prep room.
   Refer to Monitor Mount Attachment detail.

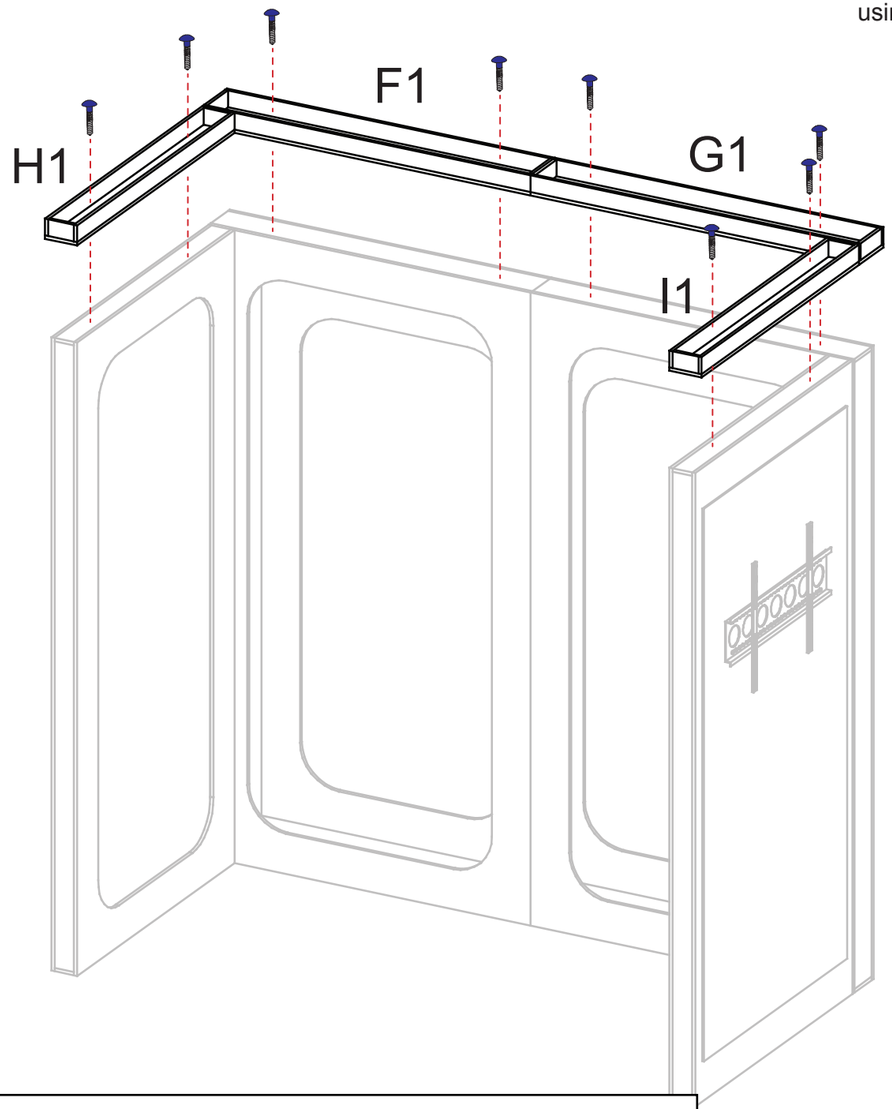




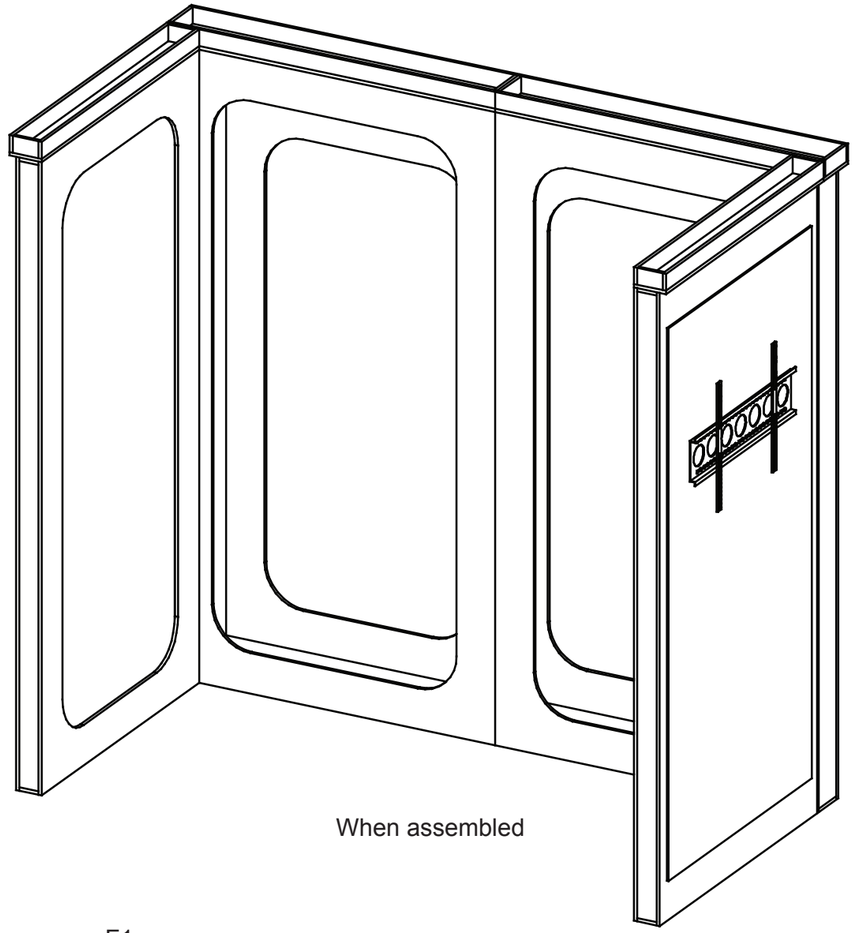
When assembled

Monitor Mount Attachment *

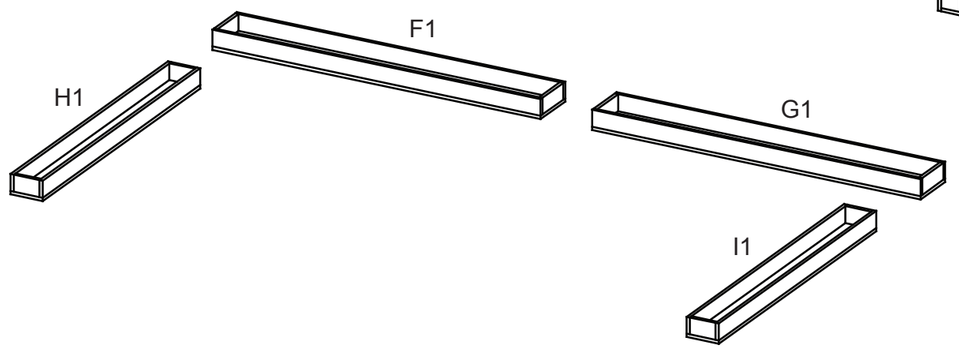




Steps:
1) Attach upper ceiling caps using bolts as shown.

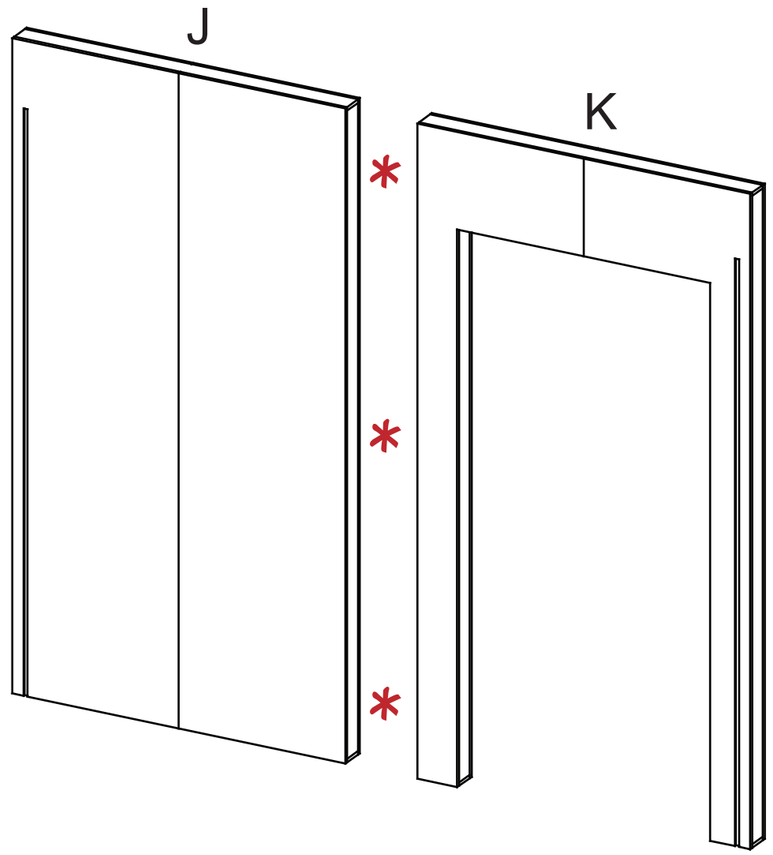


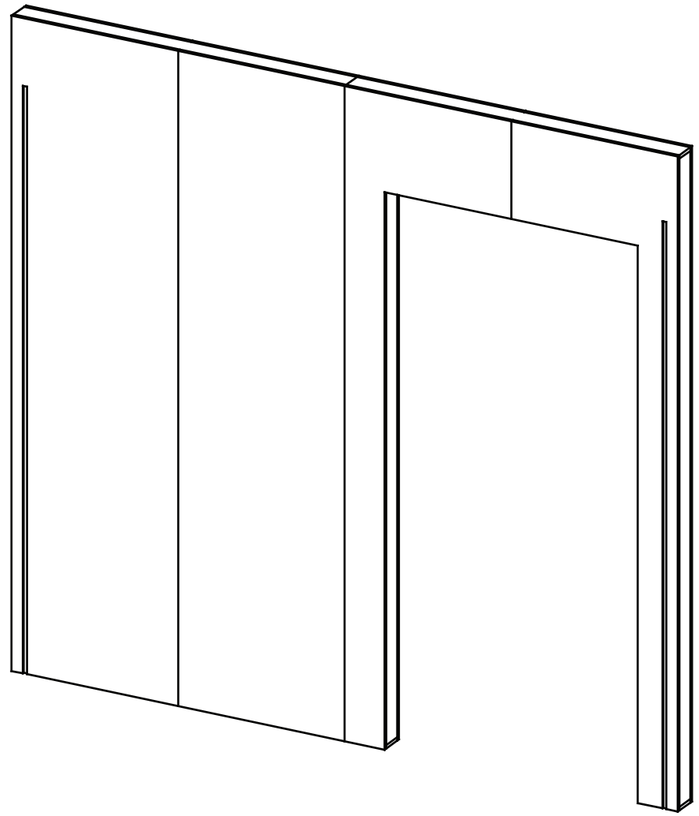
When assembled



STORAGE PREP ROOM DOOR SIDE ASSEMBLY

Steps:
1) Connect wood laminated panels together using custom cam locks as shown.
   Refer to *Custom Cam Lock Attachment* detail.





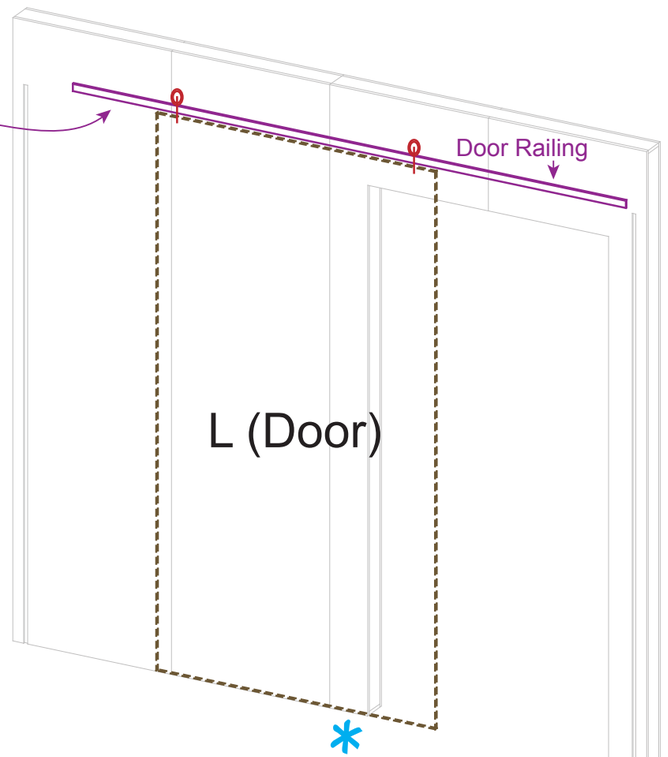
When assembled

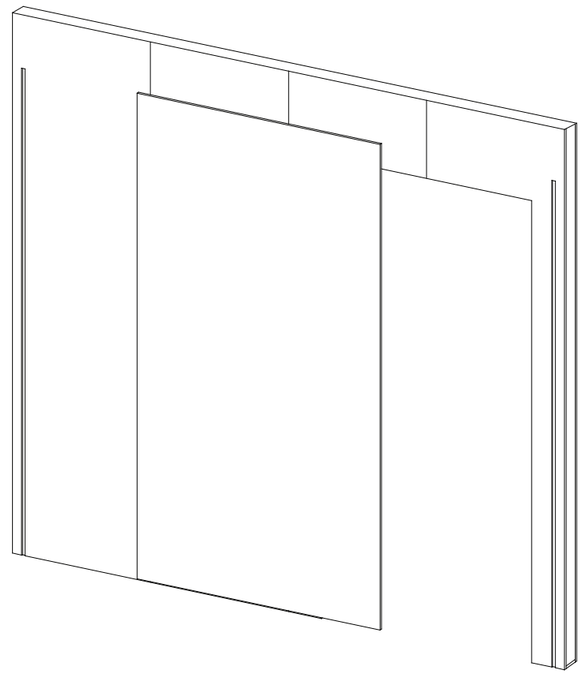
* *Custom Cam Lock Attachment*

Place hex tool in hole on side of panel and rotate to activate lock and attach panels together.

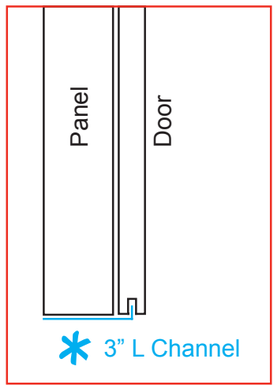
STORAGE PREP ROOM DOOR SIDE ASSEMBLY (CONT'D)

Steps:
1) Attach upper ceiling caps using bolts as shown.
2) Attach door railing to assembled panels using screws.



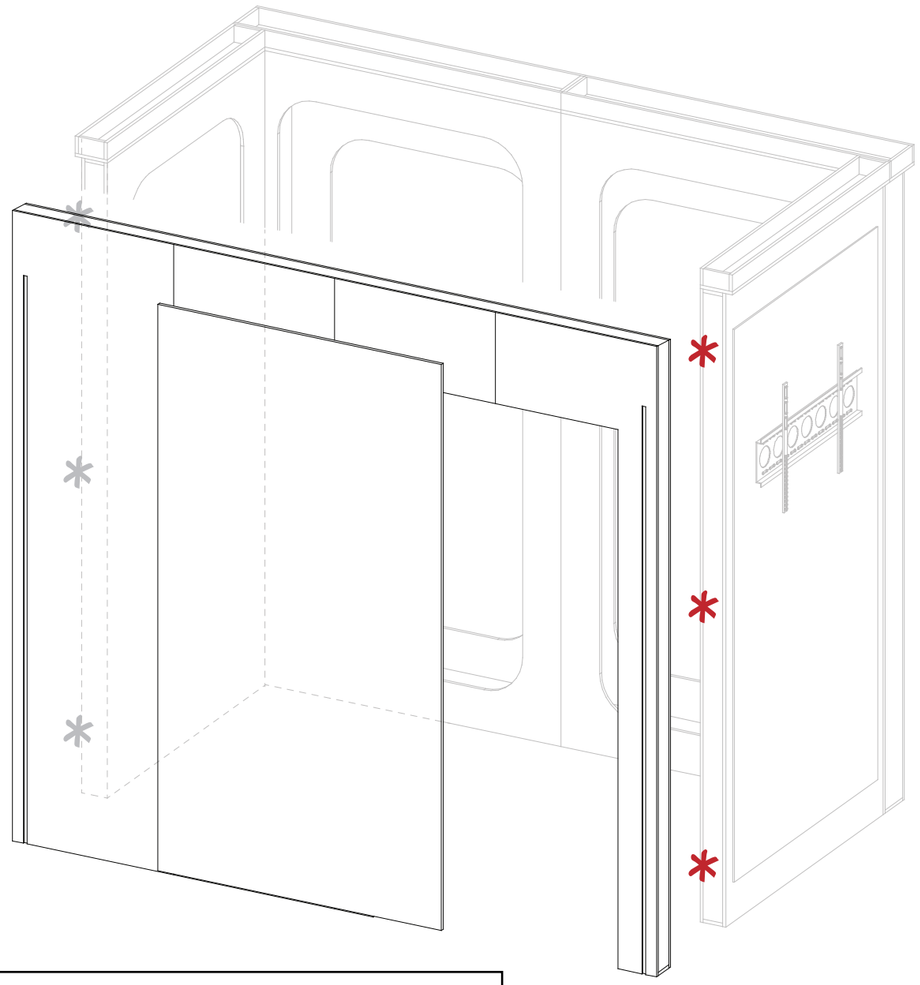


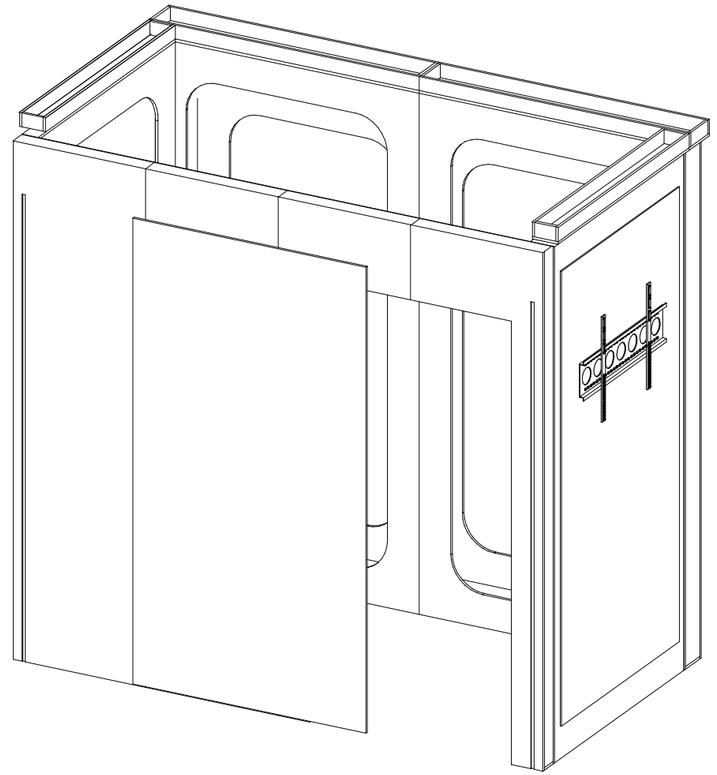
When assembled



STORAGE PREP ROOM DOOR SIDE ASSEMBLY (CONT'D)

Steps:
1) Connect wood laminated panels together using custom cam locks as shown.
   Refer to *Custom Cam Lock Attachment* detail.





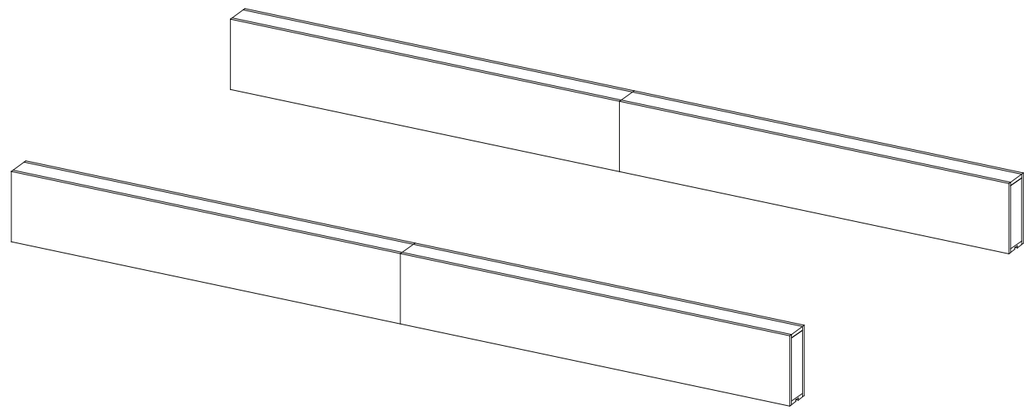
When assembled

* *Custom Cam Lock Attachment*

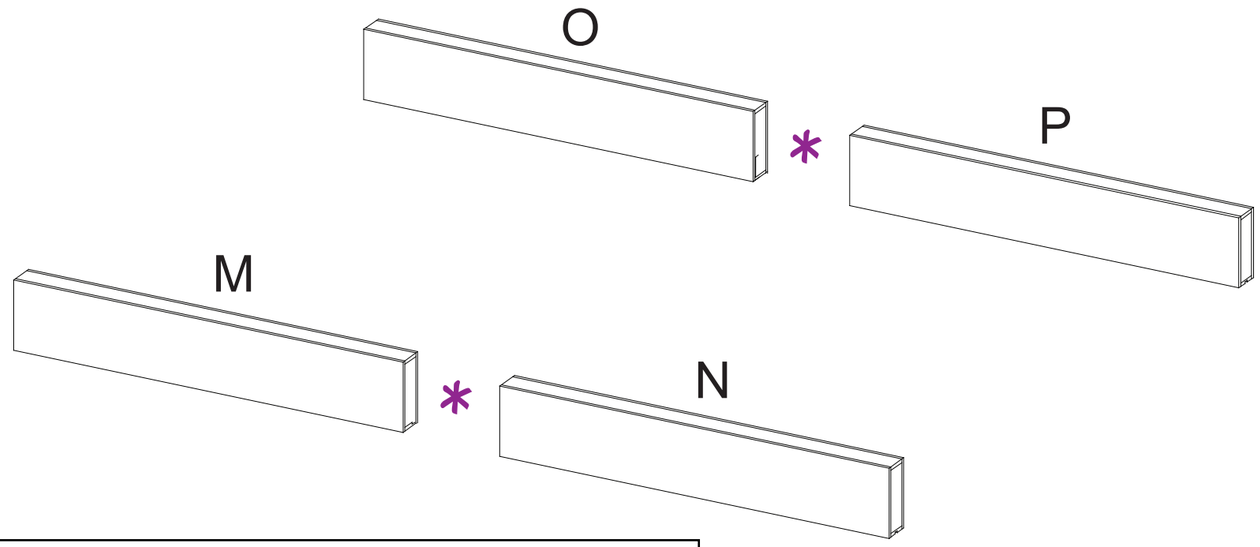
Place hex tool in hole on side of panel and rotate to activate lock and attach panels together.

CENTER SECTION ASSEMBLY

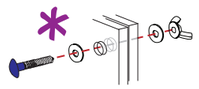
Steps:
1) Connect wood laminated panels together using bolts, washers, and wing nuts as shown. Refer to detail.



When assembled

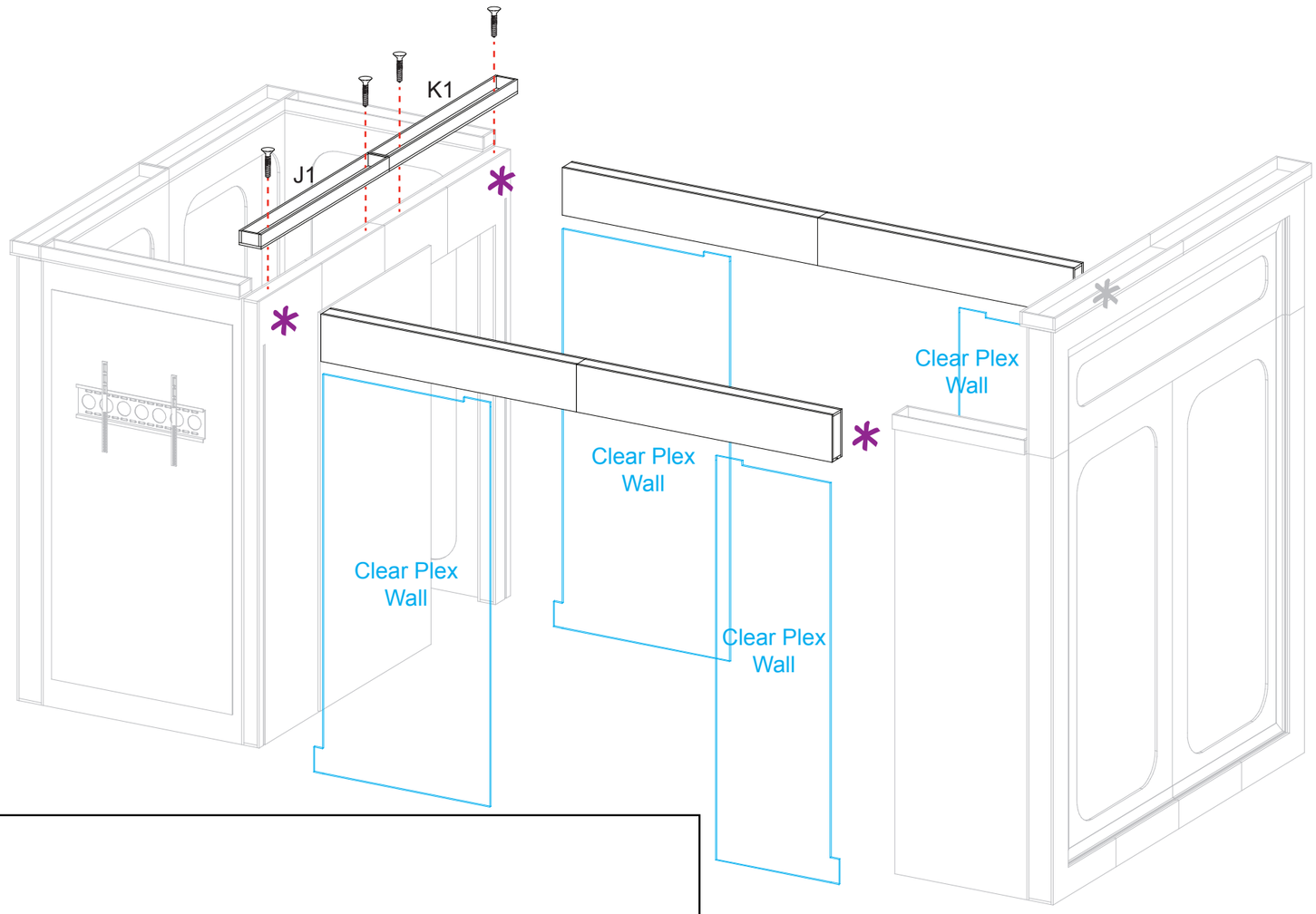


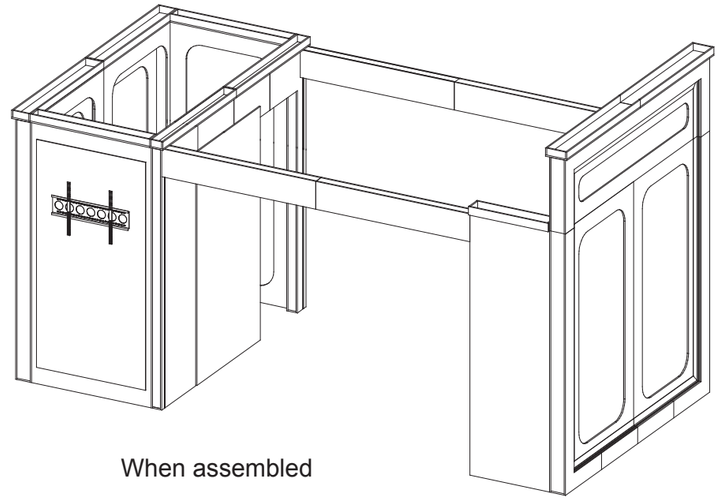
Bolt, Washers, and Wing Nut Connection



CENTER SECTION ASSEMBLY (CONT'D)

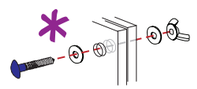
Steps:
1) Insert Lower tab of plex into side walls.
2) Connect wood laminated panels to assembled side walls while inserting top tab of plex into panels using bolts,washers, and wing nuts as shown. Refer to detail.
3) Connect [J1] & [K1] to top of assembled panels as shown.

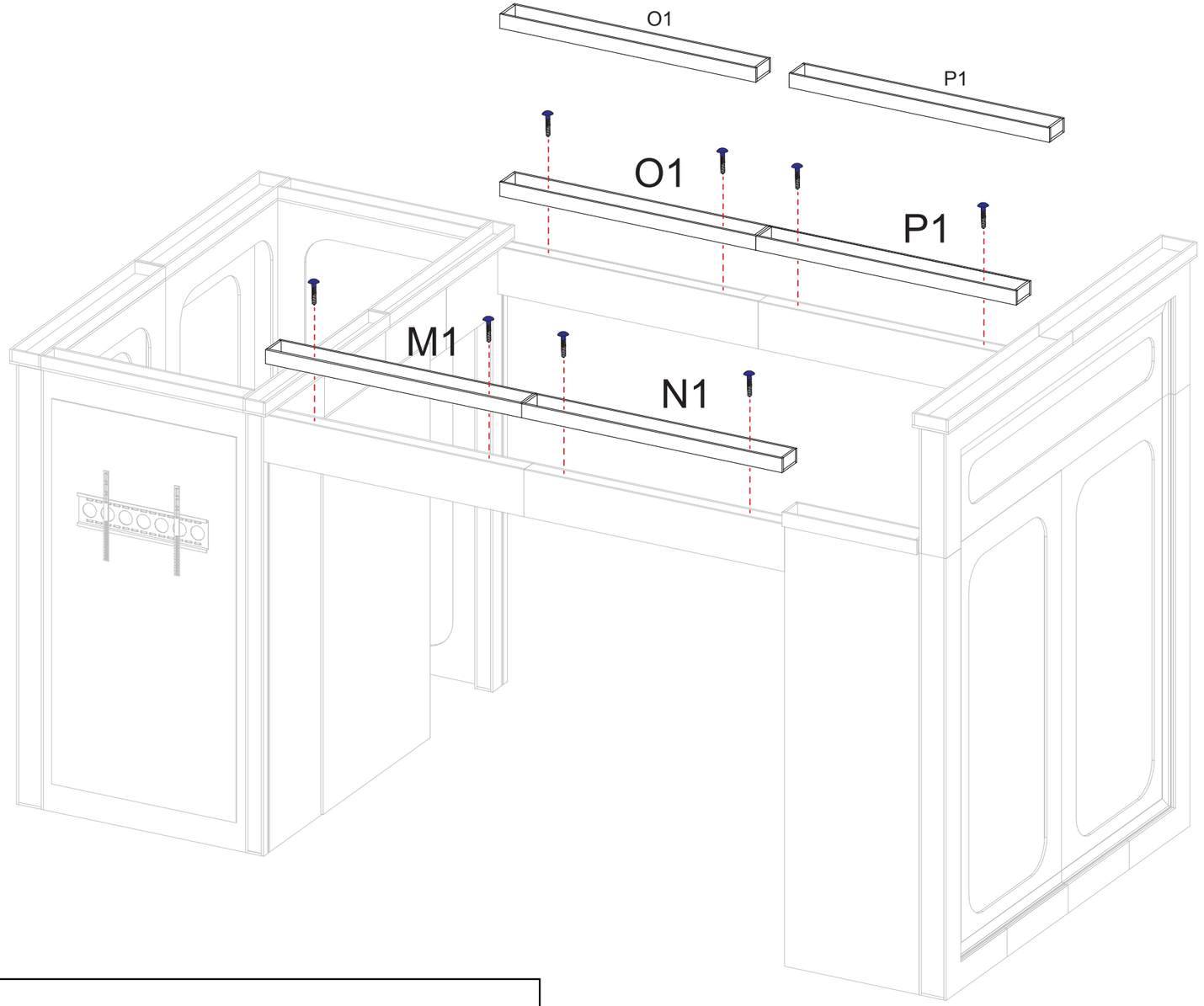


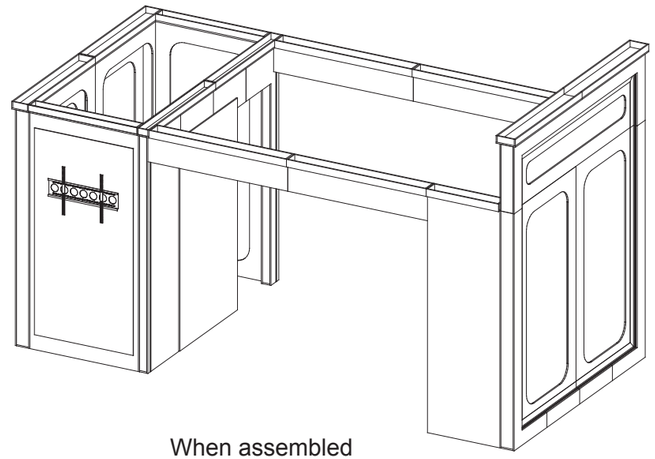


When assembled

Bolt, Washers, and Wing Nut Connection



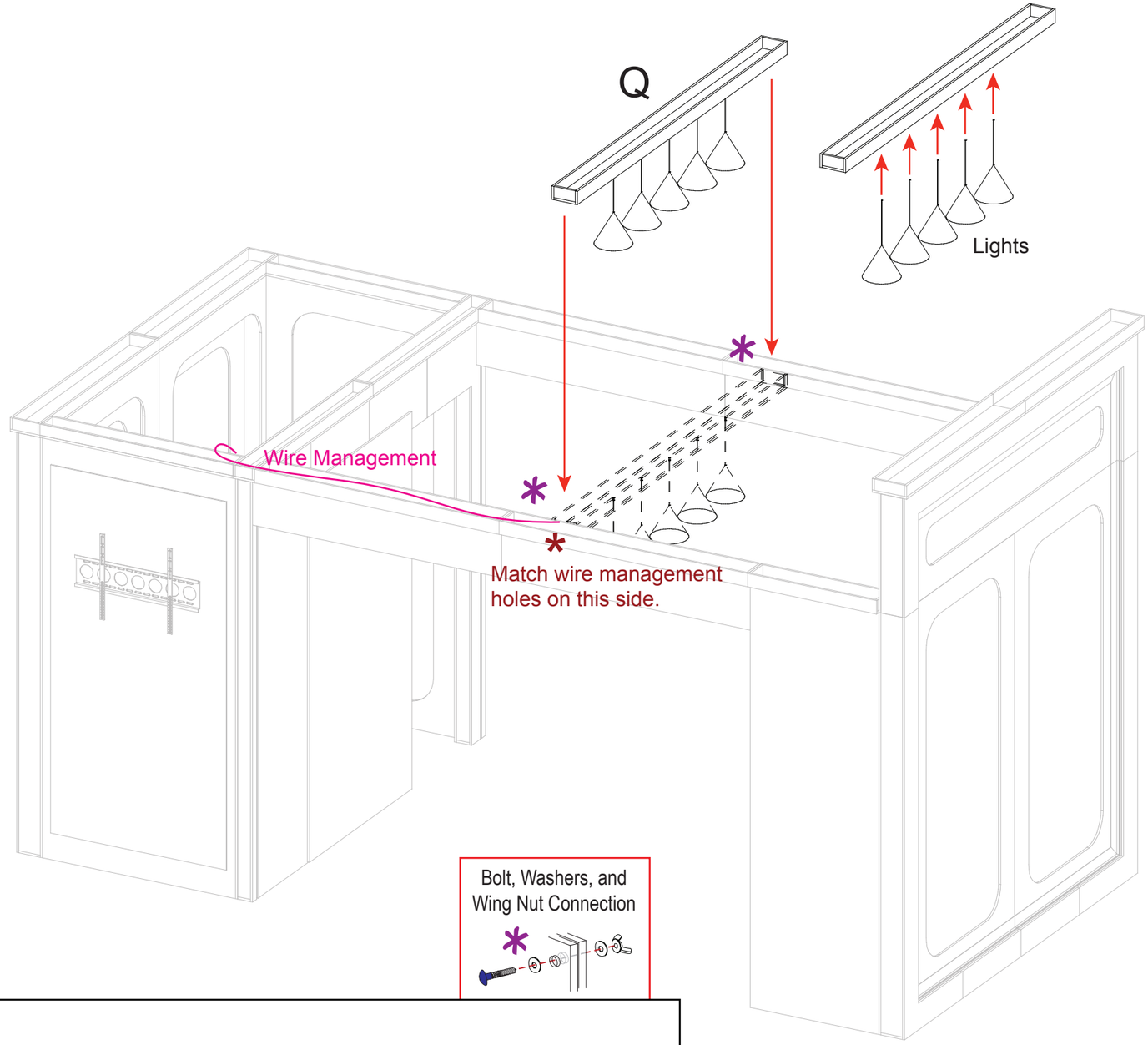


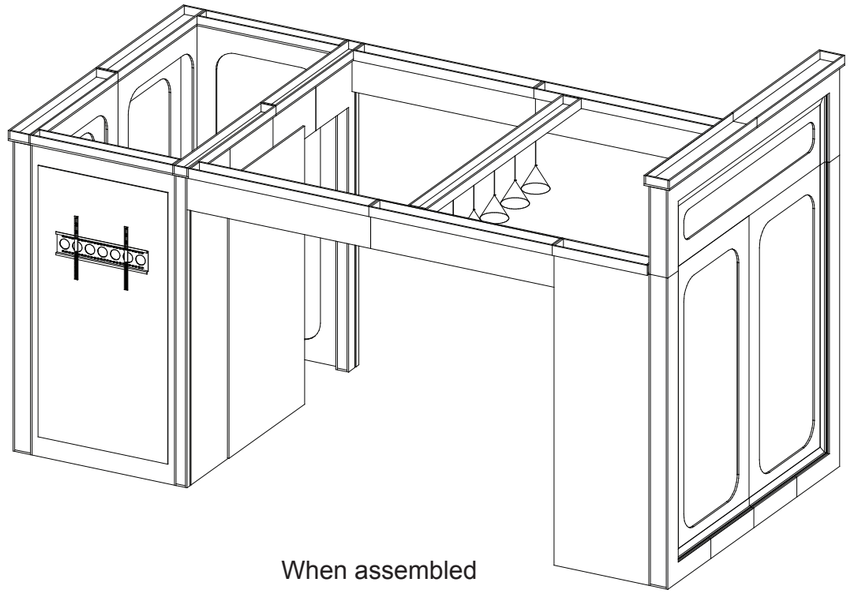


When assembled

Steps:
1) Attach upper ceiling caps using bolts as shown.

CENTER SECTION ASSEMBLY (CONT'D)





When assembled

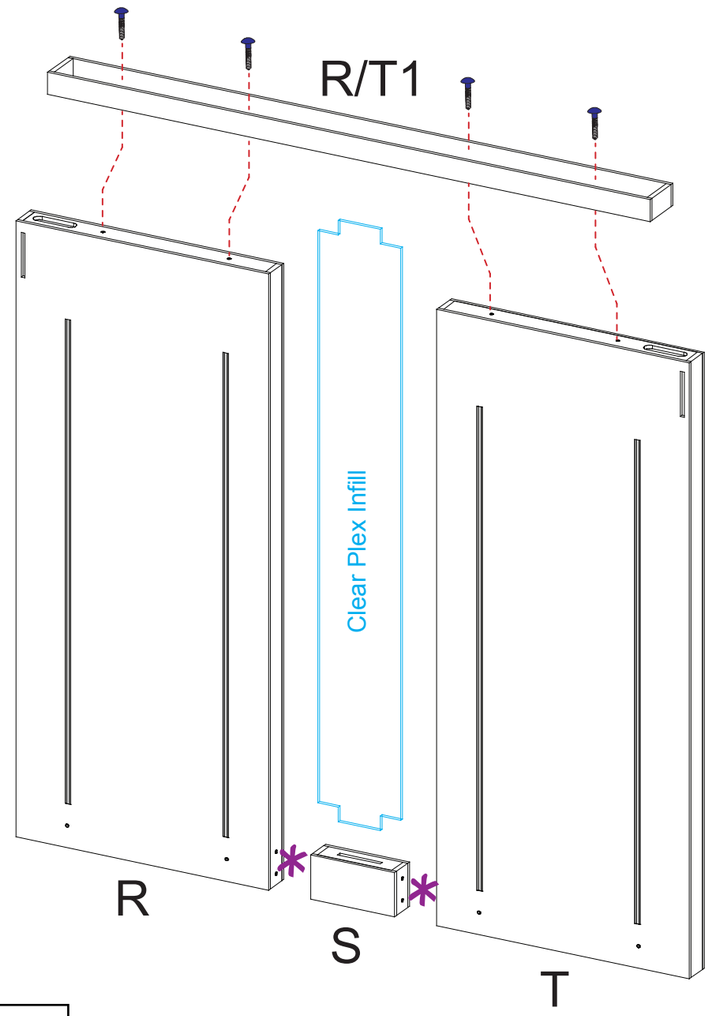
Bolt, Washers, and
Wing Nut Connection

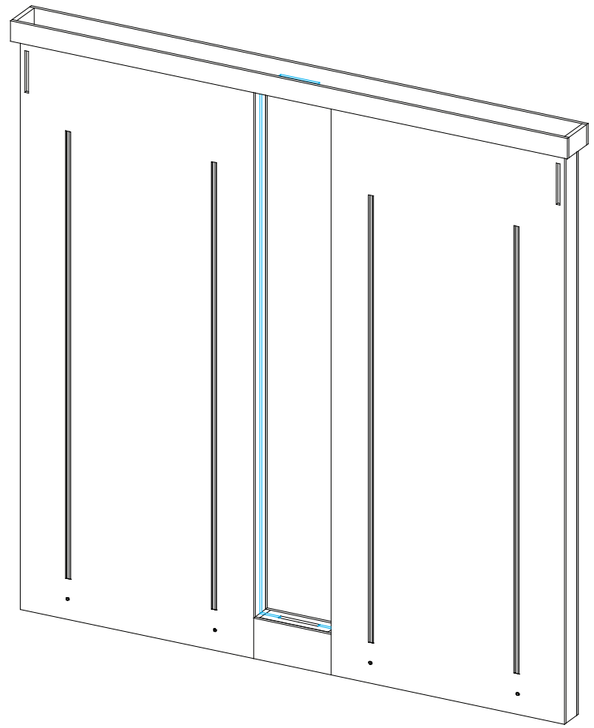
Steps:

1) Attach center ceiling cap with lights to assembled structure using bolts, washers, and wing nuts as shown.

PRODUCT DISPLAY ASSEMBLY - QTY, 2

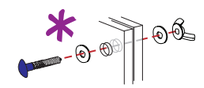
Steps:
1) Connect wood laminated panels together using bolts, washers, and wing nuts as shown. Refer to detail.
2) Attach ceiling cap atop assembled panels using bolts. Note: Place clear plex infill between panels as shown.





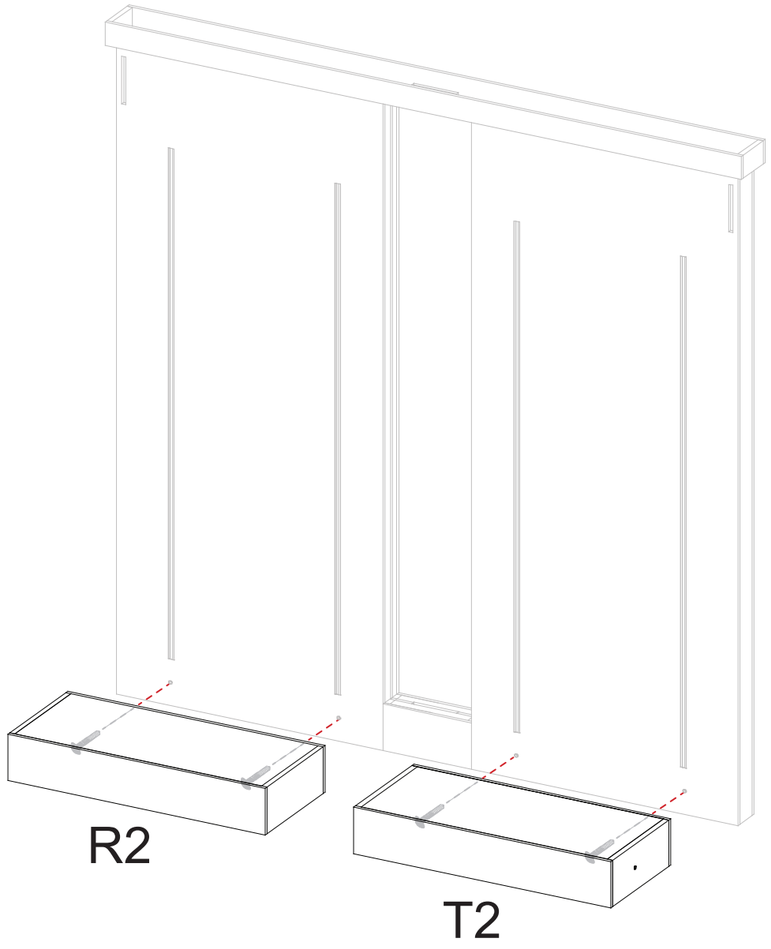
When assembled

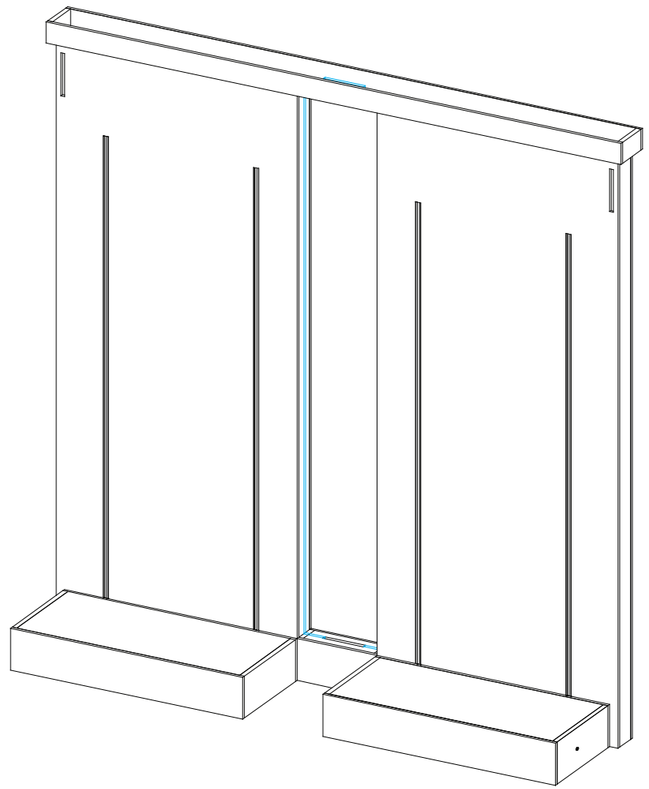
Bolt, Washers, and Wing Nut Connection



PRODUCT DISPLAY ASSEMBLY (CONT'D) - QTY, 2

Steps:
1) Attach wood laminated bases to assembled panel wall using bolts as shown.

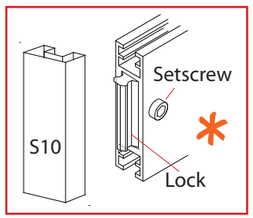


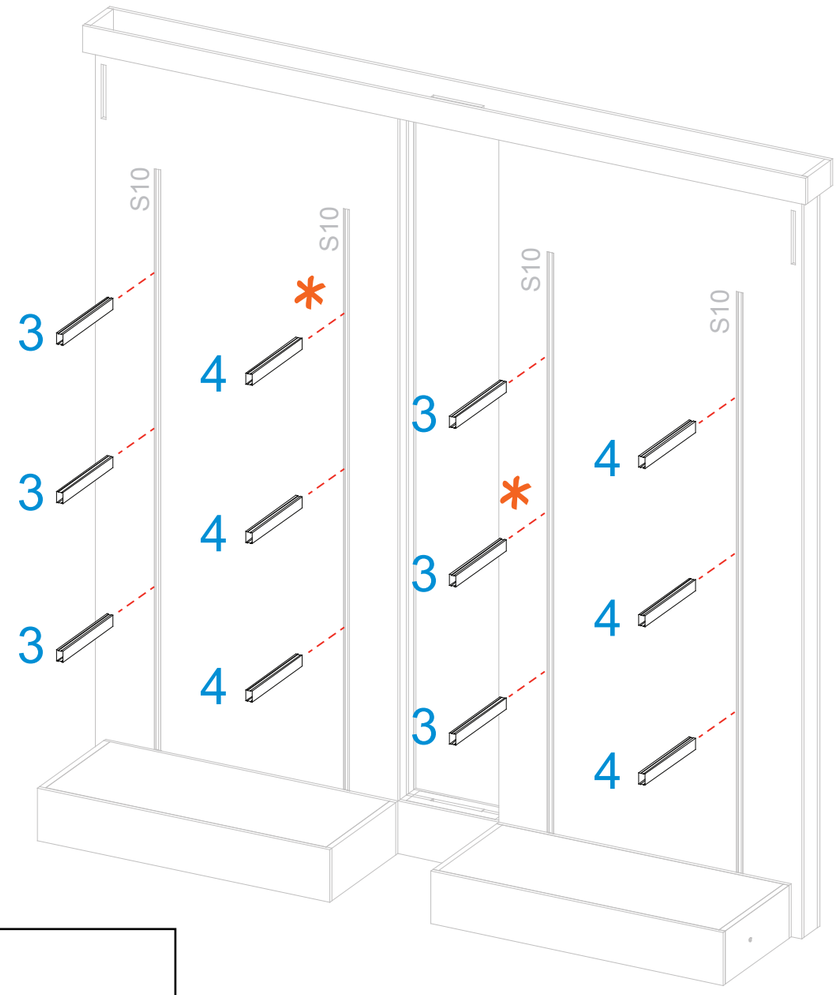


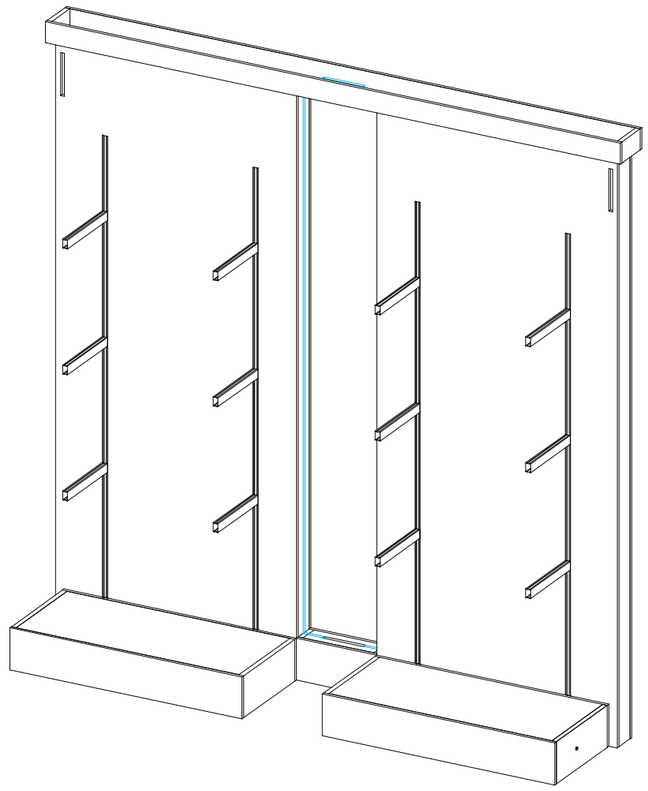
When assembled

PRODUCT DISPLAY ASSEMBLY (CONT'D) - QTY, 2

Steps:
1) Attach shelf supports to vertical S10's using lock as shown. Refer to detail.



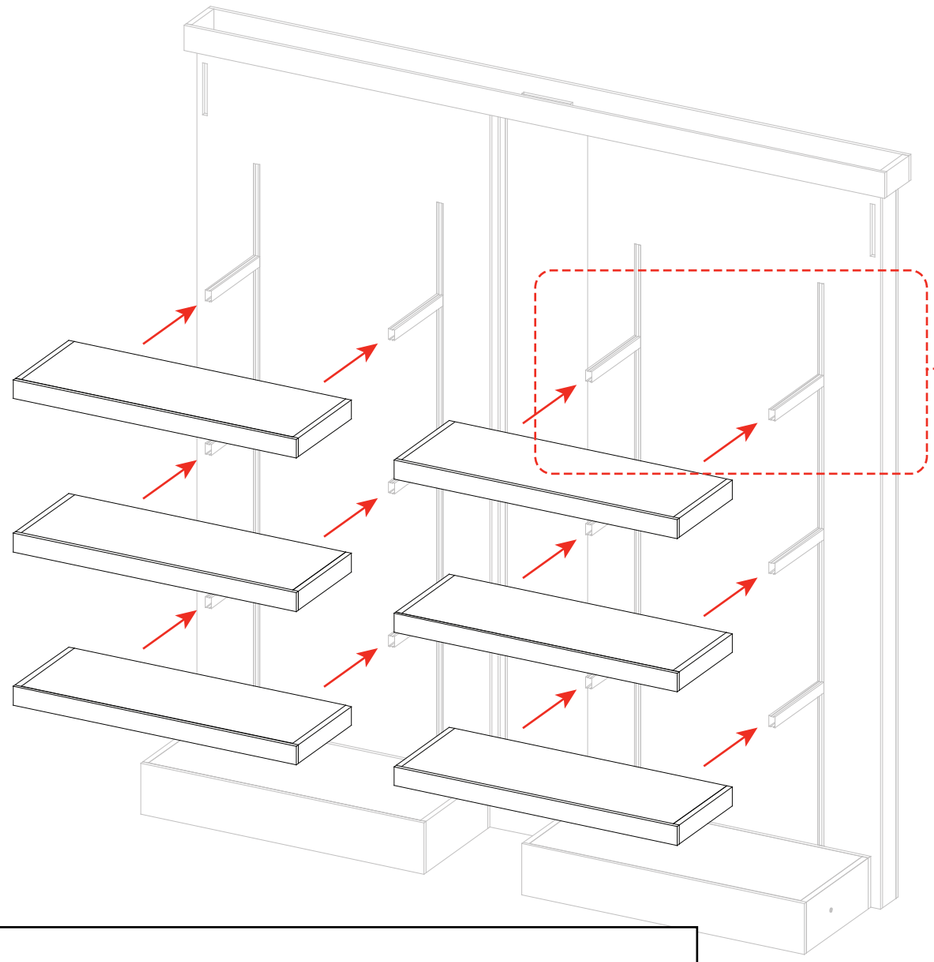


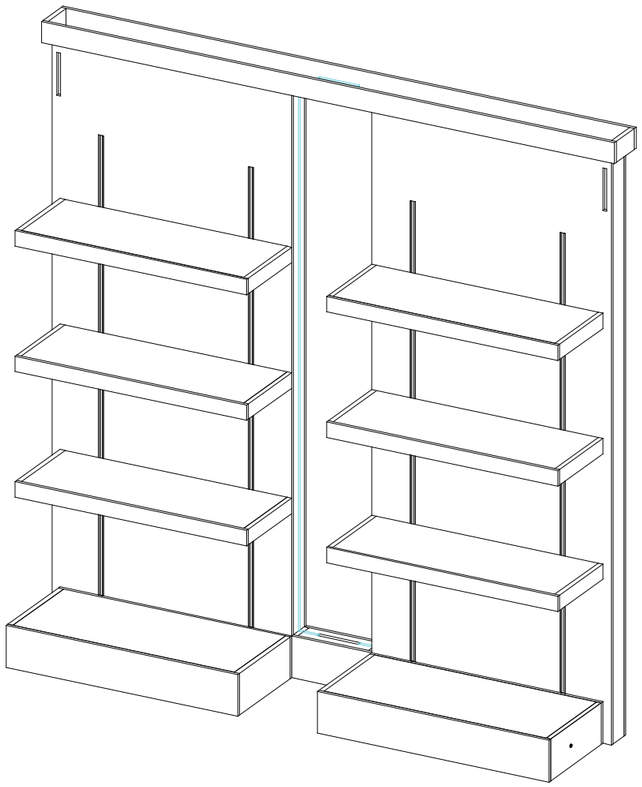


When assembled

PRODUCT DISPLAY ASSEMBLY (CONT'D) - QTY, 2

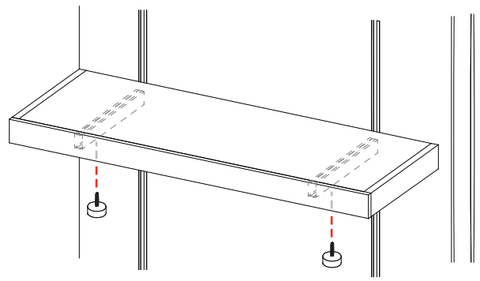
Steps:
1) Slide shelves to place with shelf supports hidden inside of shelf and secure with caps. Refer to detail.





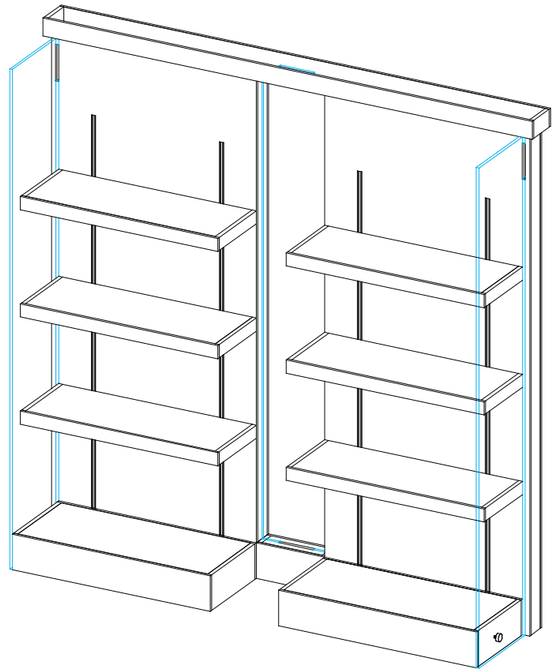
When assembled

Secure shelf with screw caps from bottom

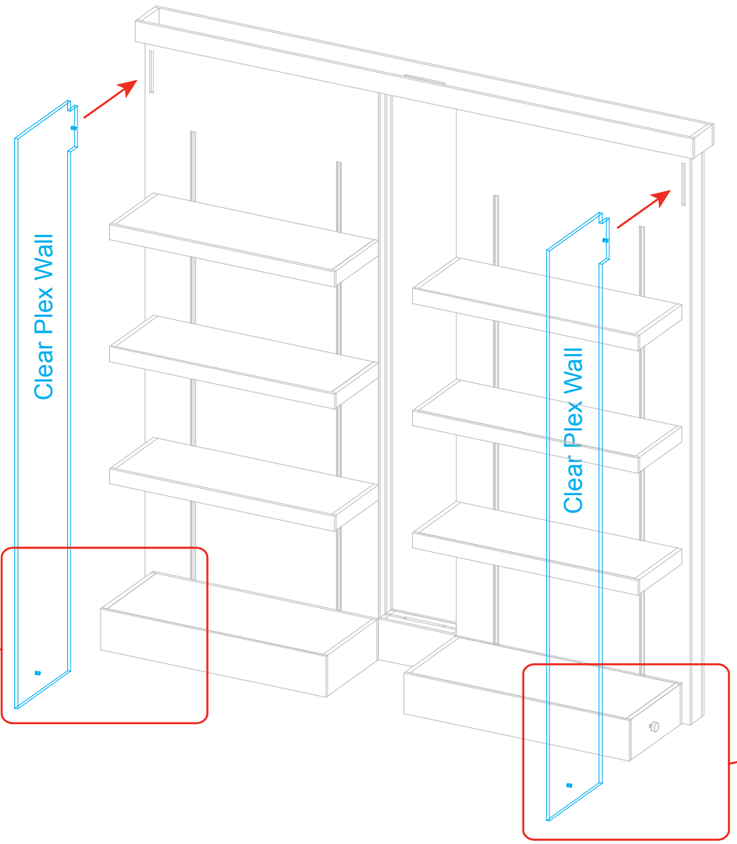


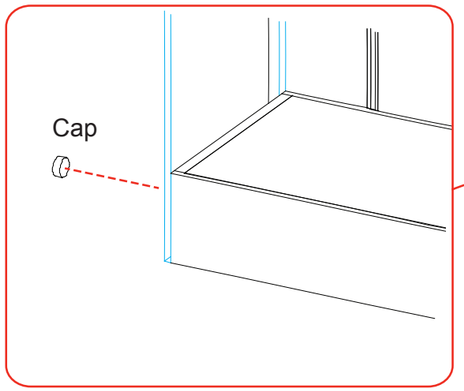
PRODUCT DISPLAY ASSEMBLY (CONT'D) - QTY, 2

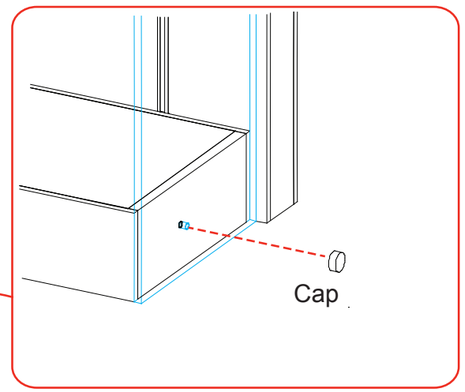
Steps:
1) Attach clear plex walls to assembled product display as shown. Refer to detail.



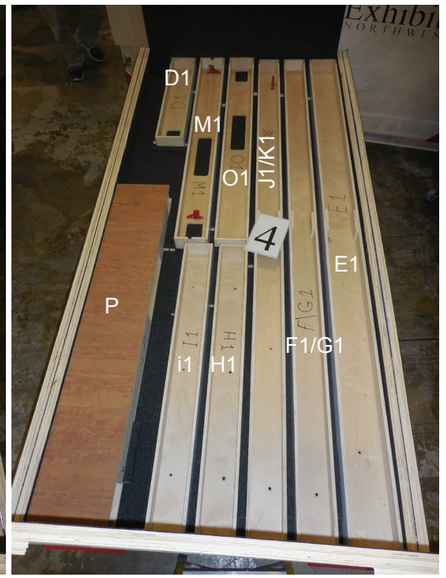
When assembled

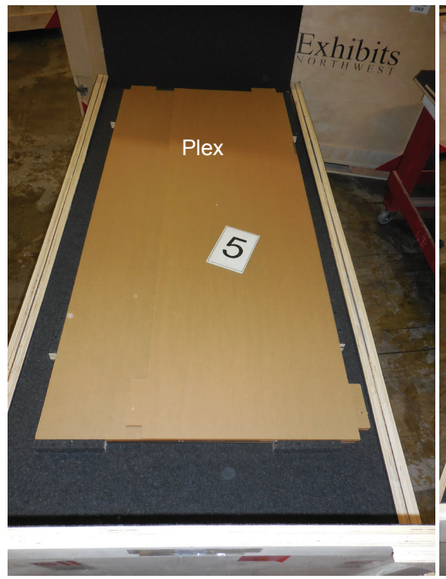


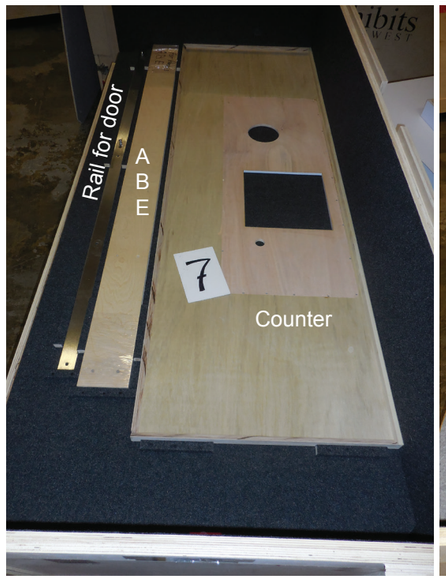


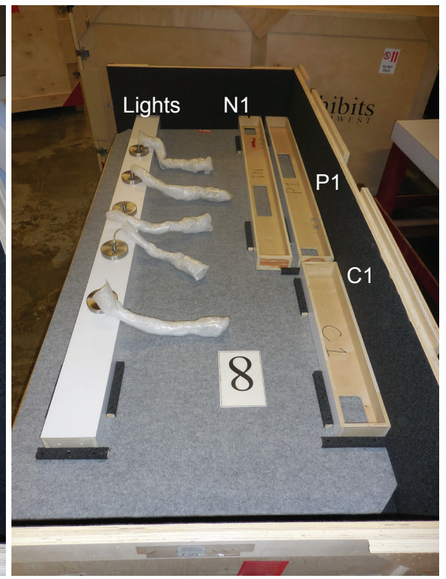


CRATE PACKING 1



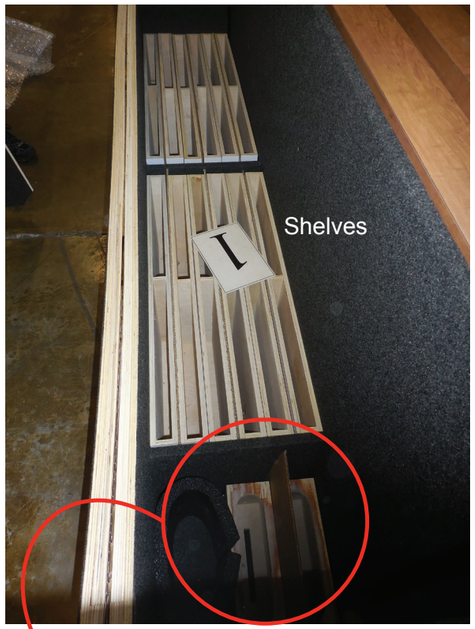


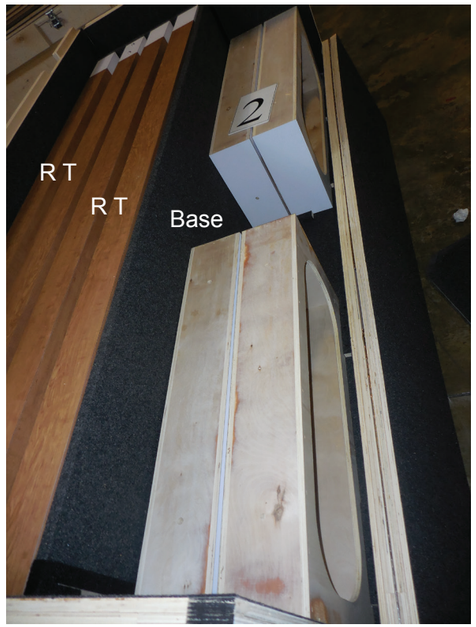


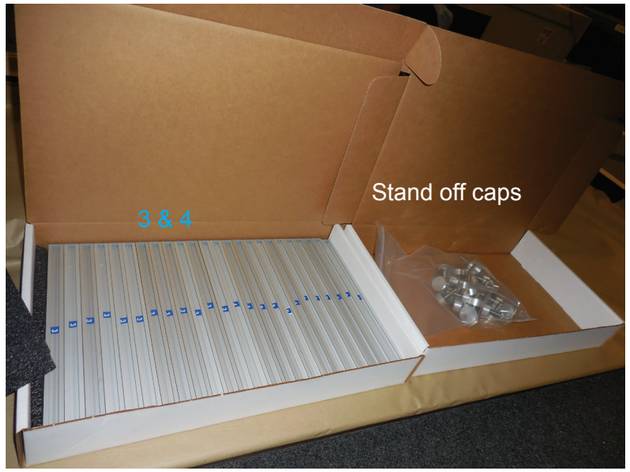


Plan View

CRATE PACKING 2







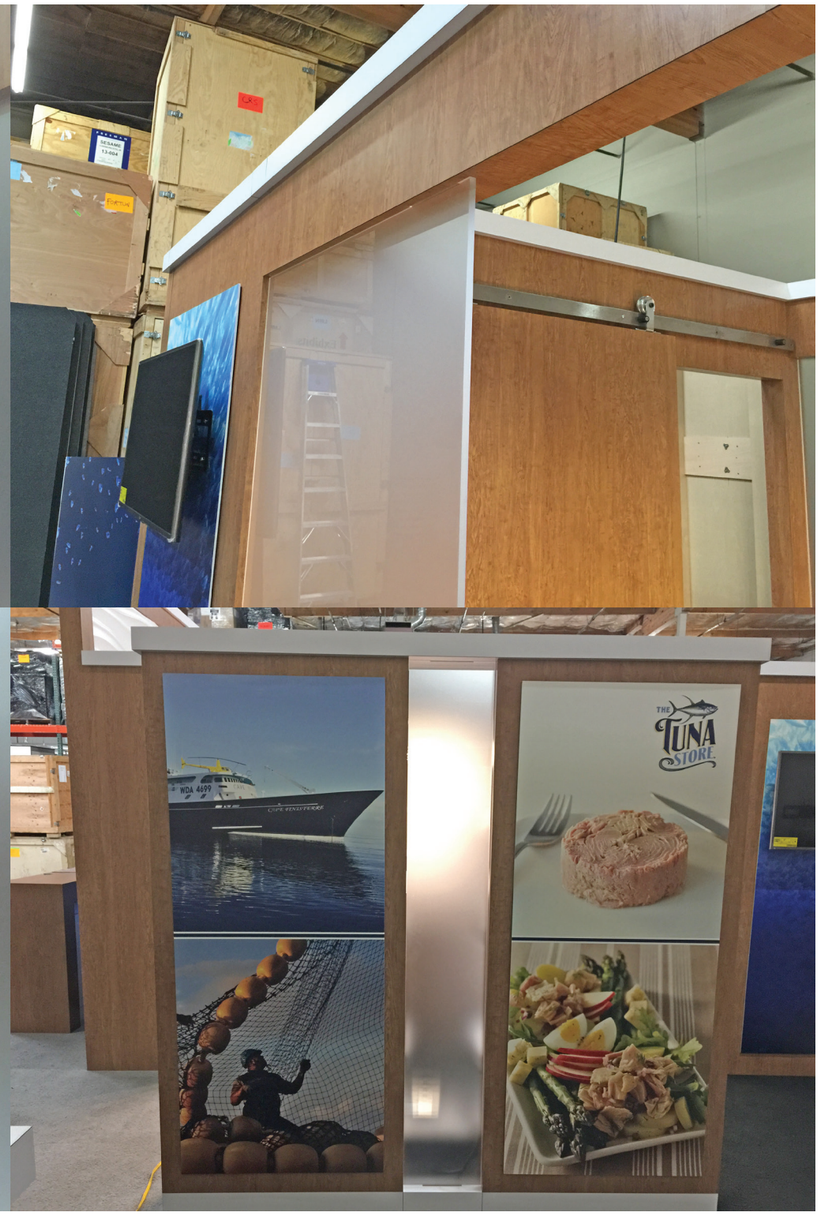
CRATE PACKING 3

CRATE PACKING 4

CRATE PACKING 5

COMPLETED PHOTOS

COMPLETED PHOTOS



COMPLETED PHOTOS